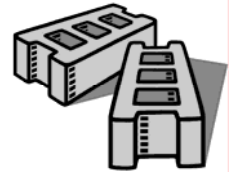




PALLET TAG PROGRAM LABORATORY REPORT



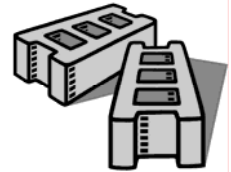
PROSOCO, Inc.

Table of Contents

Submitted Information	1
Purpose of Testing	2
Products Evaluated	3
New Construction Cleaning	4
Description of Products Evaluated – New Construction Cleaning.....	4
Test Method – New Construction Cleaning.....	4
Test Results – New Construction Cleaning.....	5
Test Results – Color Uniformity.....	11
Photographs – New Construction Cleaning.....	17
Photographs – Color Uniformity.....	18
Conclusions – New Construction Cleaning.....	20
Recommendations – New Construction Cleaning.....	20
Protective Water Repellents	22
Description of Products Evaluated – Protective Water Repellents.....	22
Sample Preparation – Protective Water Repellents.....	22
Test Methods – Protective Water Repellents.....	22
Test Results – Protective Water Repellents.....	23
Photographs – Protective Water Repellents.....	26
Conclusions – Protective Water Repellents.....	27
Recommendations – Protective Water Repellents.....	27
Graffiti Control	28
Description of Products Evaluated – Graffiti Control.....	28
Sample Preparation – Graffiti Control.....	29
Test Method – Graffiti Control.....	29
Test Results – Graffiti Control.....	30
Photographs – Graffiti Control.....	38
Conclusions – Graffiti Control.....	39
Recommendations – Graffiti Control.....	39
Attachments	
Technical Services TECH Note RILEM Tube Test Procedures	
Product Data literature for all products evaluated	



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 1

Submitted Information

For: Jack James
cc: Thad Cleckler (Hanson Brick)
Paul Tessier

Subject: Hanson Brick – Ogden Plant
Schertz, TX

Date:

Project: 0511-07 PTP

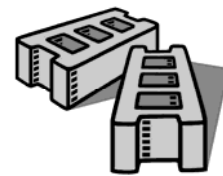
Samples Submitted: 36 types of concrete brick

Name	Color/Coating	Size
"Augusta"	Light Red/White	3" x 10" x 3"
"Bandera"	Red	3" x 10" x 3"
"Biloxi"	Light Red/White	2 1/2" x 9 1/2" x 2 3/4"
"Briarwick"	Tan/Charcoal	2 1/2" x 9 1/2" x 2 3/4"
"Buff Hillstone"	Yellow	3" x 10" x 3"
"Buff River Rock"	Yellow	3" x 10" x 3"
"Cantera"	Light Brown	2 1/2" x 9 1/2" x 2 3/4"
"Chaparral"	Tan	3" x 10" x 3"
"Colonial Red"	Red/White	3" x 10" x 3"
"Everest"	Light Gray/White	2 1/2" x 9 1/2" x 2 3/4"
"Fairmont"	Gold/Brown	2 1/2" x 9 1/2" x 2 3/4"
"Frosty Champagne"	Light Gray/White	2 1/2" x 9 1/2" x 2 3/4"
"Greystone"	Gray	3" x 10" x 3"
"Hidalgo"	Gray/Brown/White	3" x 10" x 3"
"Ivory Antique"	Light Tan/White	2 1/2" x 9 1/2" x 2 3/4"
"Kingston"	Charcoal/White	2 1/2" x 9 1/2" x 2 3/4"
"Lantana"	Red	2 1/2" x 9 1/2" x 2 3/4"
"Mesa Red"	Red	3" x 10" x 3"
"Original Hillstone"	Light Gray	3" x 10" x 3"
"Original River Rock"	Light Gray	3" x 10" x 3"
"Oyster Creek"	Light Gray/White	2 1/2" x 9 1/2" x 2 3/4"
"Palo Duro"	Tan/Brown	3" x 10" x 3"
"Pendleton"	Brown	2 1/2" x 9 1/2" x 2 3/4"
"Presidio"	Brown/Gray/White	3" x 10" x 3"
"Prestige"	Brown/White	3" x 10" x 3"
"Richland"	Red	2 1/2" x 9 1/2" x 2 3/4"
"Sahara"	Tan	2 1/2" x 9 1/2" x 2 3/4"
"Sedona"	Red/Charcoal	2 1/2" x 9 1/2" x 2 3/4"
"Snow Mist"	Light Gray/White	3" x 10" x 3"
"Sundance"	Tan/White	2 1/2" x 9 1/2" x 2 3/4"
"Timberline"	Brown	3" x 10" x 3"
"Westwood"	Brown	2 1/2" x 9 1/2" x 2 3/4"
"White Hillstone"	White	3" x 10" x 3"
"White River Rock"	White	3" x 10" x 3"
"White Splitface"	White	3" x 10" x 3"
"Wimberley"	Light Brown	2 1/2" x 9 1/2" x 2 3/4"

Submitted by: Jack James



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 2

Purpose of Testing

Thirty-six types of concrete brick were submitted to PROSOCO, Inc.'s Testing Laboratory with a request to determine the optimal cleaning/cure time combination to most efficiently remove Type S mortar from the submitted concrete brick while leaving the external surface looking most like the natural untreated surface. Additionally, the effectiveness of water repellents and graffiti control products suitable for concrete brick were evaluated.

New Construction Cleaning – Sure Klean® Concrete Brick Cleaner and Enviro Klean® Safety Klean were tested at various dilutions to determine the optimal concentration of cleaner to efficiently remove laboratory applied Type S mortar while leaving the external surface looking most like the natural untreated surface of the submitted concrete brick.

To simulate new construction soiling, all samples were placed on a bench with finished surface facing upward. Hollow cylinders measuring 50 mm in diameter and 75 mm tall were positioned on top of each concrete brick and filled with a wet mixture of Type S cementitious mortar. The wet mortar-filled cylinder was allowed to remain in contact with the concrete brick for 10 minutes before removal. Soiled samples were allowed to dry before test cleaning.

Heavy deposits of mortar were removed with dry scraping after 24 hours. Prepared cleaning solutions were then evaluated for their effectiveness in removing any residual Type S mortar after 3, 7, and 14 days of curing.

Color uniformity was evaluated by comparing aggregate exposure and surface pigment alternation/removal of each cleaned surface compared to the untreated surface of the submitted concrete brick.

Aggregate Exposure is the visual examination comparing aggregate exposure of the untreated surface of the concrete brick to surfaces cleaned with the selected product(s) at given dilutions.

Surface Pigment Alteration/Removal is the visual examination comparing the surface pigmentation of the untreated surface of the concrete brick to surfaces cleaned with the selected product(s) at given dilutions.

The following is the scale used for reporting results of both categories:

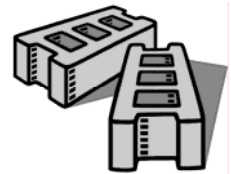
- | | |
|---|--|
| 0 – Worst match to untreated surface | 3 – Good match to untreated surface |
| 1 – Poor match to untreated surface | 4 – Best match to untreated surface |
| 2 – Fair match to untreated surface | |

Protective Water Repellents – Sure Klean® Weather Seal Blok-Guard® & Graffiti Control and Sure Klean® Weather Seal Siloxane PD were evaluated for their ability to provide water repellency on the submitted concrete brick.

Graffiti Control – Sure Klean® Weather Seal Blok-Guard® & Graffiti Control and Defacer Eraser® Sacrificial Coating SC-1 were evaluated for their ability to provide graffiti control on the submitted concrete brick. Sure Klean® Fast Acting Stripper and Defacer Eraser® Graffiti Wipe were evaluated for their ability to remove graffiti from the submitted concrete brick.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 3

Products Evaluated

New Construction Cleaning Products Evaluated

Sample	Product	Dilution
All Submitted Concrete Brick	Sure Klean® Concrete Brick Cleaner	1:2, 1:3
	Enviro Klean® Safety Klean	1:2, 1:3

Protective Water Repellent Products Evaluated

Sample	Product	Dilution
All Submitted Concrete Brick	Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	Concentrate
	Sure Klean® Weather Seal Siloxane PD	Concentrate

Graffiti Repellents Evaluated

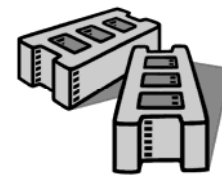
Sample	Product	Dilution
All Submitted Concrete Brick	Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	Concentrate
	Defacer Eraser® Sacrificial Coating SC-1	Concentrate

Graffiti Removers Evaluated

Sample	Product	Dilution
All Submitted Concrete Brick	Sure Klean® Fast Acting Stripper	Concentrate
	Defacer Eraser® Graffiti Wipe	Concentrate



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

New Construction Cleaning

These cleaning trials were conducted to determine the optimal cleaning/cure time combination to most efficiently remove Type S mortar from the submitted concrete brick, while providing the best color uniformity when compared to the untreated surface of the submitted concrete brick.

Type S mortar was prepared in compliance with the manufacturer’s instructions, applied to the concrete brick surfaces and allowed to cure for 3, 7, and 14 days. Mortar removal was accomplished using chemical assistance and a high-pressure water rinse with pressure rinsing equipment. The removal of Type S masonry mortar was visually evaluated after 3, 7, and 14 days of curing. Visual examinations were made to determine the optimal dilution of the tested cleaners that provide the best color uniformity when compared to the untreated surface of the submitted concrete brick.

Description of Products Evaluated – New Construction Cleaning

Sure Klean® Concrete Brick Cleaner – Removes common construction and atmospheric staining from concrete brick and other architectural concrete surfaces. This general-purpose, non-etching, acidic cleaner removes rust, mud, oil, atmospheric dirt, mortar smears and other stains without altering the surface texture. Concrete Brick Cleaner adds depth to colors and brightens white matrices and exposed aggregate.

Enviro Klean® Safety Klean – An effective, safe, alternative to acidic compounds for cleaning brick, tile, and concrete surfaces. Safety Klean rids new masonry construction of excess mortar, dirt and other common job site soiling. It’s ideal for projects where traditional acidic cleaners are not allowed. Non-fuming Safety Klean contains no hydrochloric or other traditional inorganic acids and is safe for use on and around most metal surfaces. Always test. Additionally, it is up to 70 percent more effective than citric and glycolic acids, and 50 percent more effective than phosphoric acid.

Test Method – New Construction Cleaning

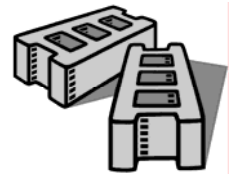
Dilution ratios refer to mixtures of concentrated cleaner : fresh water. Chemical cleaners were evaluated using the following procedure:

1. Pre-wet the surface with water.
2. Apply the cleaner.
3. Allow the appropriate dwell time, as specified.
 - Sure Klean® Concrete Brick Cleaner..... 3-5 minutes
 - Enviro Klean® Safety Klean..... 3-5 minutes
4. Pressure rinse thoroughly.*
5. Allow the sample to dry for at least 18 hours and visually examine for mortar removal.
6. Visually compare the color of the cleaned surfaces of the concrete brick to an untreated surface for the best match.

***Pressure Rinsing Equipment** – Masonry washing equipment generating approximately 700-800 psi with a water flow rate of 8 gallons per minute delivered through a 45 degree fan spray tip was used for rinsing.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 5

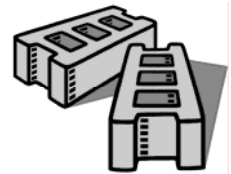
Test Results – New Construction Cleaning

% removal

"Augusta"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Bandera"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	98%
Sure Klean® Concrete Brick Cleaner	1:3	100%	98%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Biloxi"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	95%	90%
Sure Klean® Concrete Brick Cleaner	1:3	100%	95%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Briarwick"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Buff Hillstone"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	95%	95%	95%
Sure Klean® Concrete Brick Cleaner	1:3	95%	90%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Buff River Rock"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	95%	95%
Sure Klean® Concrete Brick Cleaner	1:3	98%	90%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Cantera"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	95%	90%
Sure Klean® Concrete Brick Cleaner	1:3	98%	90%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 6

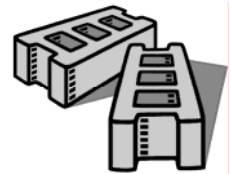
Test Results – New Construction Cleaning

% removal

"Chaparral"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	98%	98%
Sure Klean® Concrete Brick Cleaner	1:3	95%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Colonial Red"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	98%	98%
Sure Klean® Concrete Brick Cleaner	1:3	100%	98%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Everest"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Fairmont"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	95%	95%	90%
Sure Klean® Concrete Brick Cleaner	1:3	95%	90%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Frosty Champagne"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	95%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Greystone"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Hidalgo"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	99%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 7

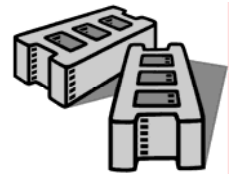
Test Results – New Construction Cleaning

% removal

"Ivory Antique"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	95%	95%	95%
Sure Klean® Concrete Brick Cleaner	1:3	95%	85%	85%
Enviro Klean® Safety Klean	1:2	99%	98%	98%
Enviro Klean® Safety Klean	1:3	99%	98%	98%
"Kingston"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Lantana"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Mesa Red"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	95%	95%	90%
Sure Klean® Concrete Brick Cleaner	1:3	95%	95%	85%
Enviro Klean® Safety Klean	1:2	100%	98%	98%
Enviro Klean® Safety Klean	1:3	100%	98%	98%
"Original Hillstone"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	95%	95%
Sure Klean® Concrete Brick Cleaner	1:3	98%	95%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Original River Rock"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	99%	98%	95%
Sure Klean® Concrete Brick Cleaner	1:3	99%	98%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Oyster Creek"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	95%	90%	90%
Sure Klean® Concrete Brick Cleaner	1:3	90%	90%	80%
Enviro Klean® Safety Klean	1:2	99%	99%	99%
Enviro Klean® Safety Klean	1:3	99%	99%	99%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 8

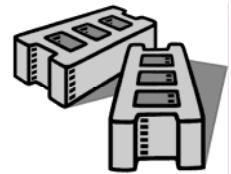
Test Results – New Construction Cleaning

% removal

"Palo Duro"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	98%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Pendleton"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	99%	95%	95%
Sure Klean® Concrete Brick Cleaner	1:3	95%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Presidio"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	99%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	98%
Enviro Klean® Safety Klean	1:2	100%	100%	99%
Enviro Klean® Safety Klean	1:3	100%	100%	98%
"Prestige"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Richland"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	90%	90%
Sure Klean® Concrete Brick Cleaner	1:3	98%	90%	80%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Sahara"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	98%	95%
Sure Klean® Concrete Brick Cleaner	1:3	98%	95%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Sedona"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 9

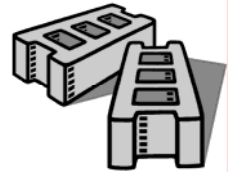
Test Results – New Construction Cleaning

% removal

"Snow Mist"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	98%
Sure Klean® Concrete Brick Cleaner	1:3	95%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Sundance"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	98%	90%
Sure Klean® Concrete Brick Cleaner	1:3	100%	98%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Timberline"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	100%	100%	100%
Sure Klean® Concrete Brick Cleaner	1:3	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"Westwood"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	95%	95%	85%
Sure Klean® Concrete Brick Cleaner	1:3	95%	95%	85%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"White Hillstone"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	95%	95%
Sure Klean® Concrete Brick Cleaner	1:3	98%	95%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"White River Rock"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	98%	95%
Sure Klean® Concrete Brick Cleaner	1:3	98%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%
"White Splitface"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	95%	95%
Sure Klean® Concrete Brick Cleaner	1:3	95%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
Enviro Klean® Safety Klean	1:3	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 10

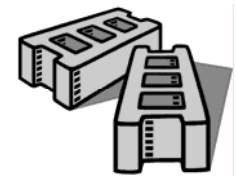
Test Results – New Construction Cleaning

% removal

"Wimberley"				
Product	Dilution	3 day	7 day	14 day
Sure Klean® Concrete Brick Cleaner	1:2	98%	98%	95%
Sure Klean® Concrete Brick Cleaner	1:3	90%	90%	80%
Enviro Klean® Safety Klean	1:2	100%	100%	98%
Enviro Klean® Safety Klean	1:3	98%	98%	98%



PALLET TAG PROGRAM LABORATORY REPORT



Test Results – Color Uniformity

Substrate: Concrete Brick		Pigment Color: "Augusta"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	3
Sure Klean® Concrete Brick Cleaner	1:3	4	3
Enviro Klean® Safety Klean	1:2	4	3
Enviro Klean® Safety Klean	1:3	4	3
Substrate: Concrete Brick		Pigment Color: "Bandera"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Biloxi"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	1
Sure Klean® Concrete Brick Cleaner	1:3	4	1
Enviro Klean® Safety Klean	1:2	4	1
Enviro Klean® Safety Klean	1:3	4	1
Substrate: Concrete Brick		Pigment Color: "Briarwick"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	3
Sure Klean® Concrete Brick Cleaner	1:3	4	3
Enviro Klean® Safety Klean	1:2	4	3
Enviro Klean® Safety Klean	1:3	4	3
Substrate: Concrete Brick		Pigment Color: "Buff Hillstone"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Buff River Rock"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4

Scale used for reporting results of both categories

- | | |
|---|--|
| 0 – Worst match to untreated surface | 3 – Good match to untreated surface |
| 1 – Poor match to untreated surface | 4 – Best match to untreated surface |
| 2 – Fair match to untreated surface | |



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 12

Test Results – Color Uniformity

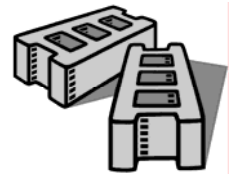
Substrate: Concrete Brick		Pigment Color: "Cantera"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Chaparral"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	3
Sure Klean® Concrete Brick Cleaner	1:3	4	3
Enviro Klean® Safety Klean	1:2	4	3
Enviro Klean® Safety Klean	1:3	4	3
Substrate: Concrete Brick		Pigment Color: "Colonial Red"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Everest"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	2
Sure Klean® Concrete Brick Cleaner	1:3	4	2
Enviro Klean® Safety Klean	1:2	4	2
Enviro Klean® Safety Klean	1:3	4	2
Substrate: Concrete Brick		Pigment Color: "Fairmont"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	1
Sure Klean® Concrete Brick Cleaner	1:3	4	1
Enviro Klean® Safety Klean	1:2	4	1
Enviro Klean® Safety Klean	1:3	4	1
Substrate: Concrete Brick		Pigment Color: "Frosty Champagne"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4

Scale used for reporting results of both categories

- | | |
|---|--|
| 0 – Worst match to untreated surface | 3 – Good match to untreated surface |
| 1 – Poor match to untreated surface | 4 – Best match to untreated surface |
| 2 – Fair match to untreated surface | |



PALLET TAG PROGRAM LABORATORY REPORT



Test Results – Color Uniformity

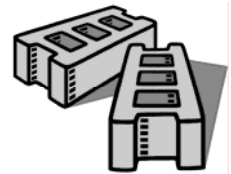
Substrate: Concrete Brick		Pigment Color: "Greystone"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Hidalgo"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Ivory Antique"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Kingston"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	3
Sure Klean® Concrete Brick Cleaner	1:3	4	3
Enviro Klean® Safety Klean	1:2	4	3
Enviro Klean® Safety Klean	1:3	4	3
Substrate: Concrete Brick		Pigment Color: "Lantana"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Mesa Red"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4

Scale used for reporting results of both categories

- | | |
|---|--|
| 0 – Worst match to untreated surface | 3 – Good match to untreated surface |
| 1 – Poor match to untreated surface | 4 – Best match to untreated surface |
| 2 – Fair match to untreated surface | |



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 14

Test Results – Color Uniformity

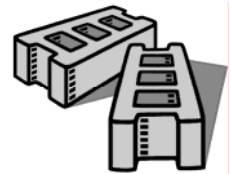
Substrate: Concrete Brick		Pigment Color: "Original Hillstone"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Original River Rock"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Oyster Creek"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Palo Duro"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	1
Sure Klean® Concrete Brick Cleaner	1:3	4	1
Enviro Klean® Safety Klean	1:2	4	1
Enviro Klean® Safety Klean	1:3	4	1
Substrate: Concrete Brick		Pigment Color: "Pendleton"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Presidio"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4

Scale used for reporting results of both categories

- | | |
|---|--|
| 0 – Worst match to untreated surface | 3 – Good match to untreated surface |
| 1 – Poor match to untreated surface | 4 – Best match to untreated surface |
| 2 – Fair match to untreated surface | |



PALLET TAG PROGRAM LABORATORY REPORT



Test Results – Color Uniformity

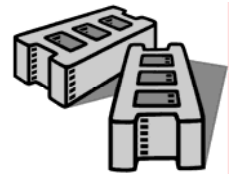
Substrate: Concrete Brick		Pigment Color: "Prestige"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Richland"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	3	3
Sure Klean® Concrete Brick Cleaner	1:3	3	3
Enviro Klean® Safety Klean	1:2	3	3
Enviro Klean® Safety Klean	1:3	3	3
Substrate: Concrete Brick		Pigment Color: "Sahara"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Sedona"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Snow Mist"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Sundance"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4

Scale used for reporting results of both categories

- | | |
|---|--|
| 0 – Worst match to untreated surface | 3 – Good match to untreated surface |
| 1 – Poor match to untreated surface | 4 – Best match to untreated surface |
| 2 – Fair match to untreated surface | |



PALLET TAG PROGRAM LABORATORY REPORT



Test Results – Color Uniformity

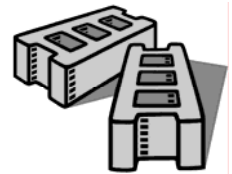
Substrate: Concrete Brick		Pigment Color: "Timberline"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Westwood"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "White Hillstone"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "White River Rock"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "White Splitface"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	4
Enviro Klean® Safety Klean	1:3	4	4
Substrate: Concrete Brick		Pigment Color: "Wimberley"	
Product	Dilution	Aggregate Exposure	Surface Pigment Alteration/Removal
Sure Klean® Concrete Brick Cleaner	1:2	4	4
Sure Klean® Concrete Brick Cleaner	1:3	4	4
Enviro Klean® Safety Klean	1:2	4	3
Enviro Klean® Safety Klean	1:3	4	3

Scale used for reporting results of both categories

- | | |
|---|--|
| 0 – Worst match to untreated surface | 3 – Good match to untreated surface |
| 1 – Poor match to untreated surface | 4 – Best match to untreated surface |
| 2 – Fair match to untreated surface | |



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Photographs – New Construction Cleaning

“Wimberley”; 3 Day Cleaning



Sure Klean® Concrete Brick Cleaner 1:2	Sure Klean® Concrete Brick Cleaner 1:3	Enviro Klean® Safety Klean 1:2	Enviro Klean® Safety Klean 1:3	Untreated Control
--	--	-----------------------------------	-----------------------------------	-------------------

“Wimberley”; 7 Day Cleaning



Sure Klean® Concrete Brick Cleaner 1:2	Sure Klean® Concrete Brick Cleaner 1:3	Enviro Klean® Safety Klean 1:2	Enviro Klean® Safety Klean 1:3	Untreated Control
--	--	-----------------------------------	-----------------------------------	-------------------

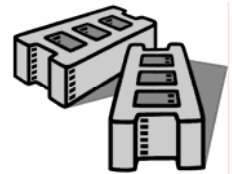
“Wimberley”; 14 Day Cleaning



Sure Klean® Concrete Brick Cleaner 1:2	Sure Klean® Concrete Brick Cleaner 1:3	Enviro Klean® Safety Klean 1:2	Enviro Klean® Safety Klean 1:3	Untreated Control
--	--	-----------------------------------	-----------------------------------	-------------------



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 18

Photographs – Color Uniformity

“Wimberley”; Color Uniformity



“Palo Duro”; Color Uniformity

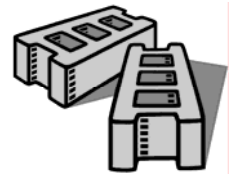


“Fairmont”; Color Uniformity





PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 19

Photographs – Color Uniformity

“Biloxi”; Color Uniformity



Sure Klean® Concrete Brick Cleaner 1:2	Sure Klean® Concrete Brick Cleaner 1:3	Enviro Klean® Safety Klean 1:2	Enviro Klean® Safety Klean 1:3	Untreated Control
--	--	-----------------------------------	-----------------------------------	-------------------

“Everest”; Color Uniformity



Sure Klean® Concrete Brick Cleaner 1:2	Sure Klean® Concrete Brick Cleaner 1:3	Enviro Klean® Safety Klean 1:2	Enviro Klean® Safety Klean 1:3	Untreated Control
--	--	-----------------------------------	-----------------------------------	-------------------



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 20

Conclusions – New Construction Cleaning

Based on the test data, all of the submitted samples were efficiently cleaned with a dilution of Sure Klean® Concrete Brick Cleaner or Enviro Klean® Safety Klean.

Higher concentrations of the tested cleaners removed slight to moderate concentrations of pigmented matrix from the surface of the submitted CMU's, exposing small and large aggregate. Lower concentrations of the tested cleaners removed slight concentrations of pigmented matrix, exposing small and large aggregate.

All dilutions of both Sure Klean® Concrete Brick Cleaner and Enviro Klean® Safety Klean, combined with surface agitation and pressure rinsing at 700-800 psi, removed a moderate to significant amount of surface pigment from the following concrete brick: "Biloxi," "Everest," "Fairmont," and "Palo Duro." Therefore, no recommendations can be made for new construction cleaning at this time.

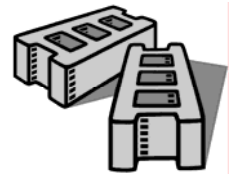
Recommendations – New Construction Cleaning

Recommendations for cleaning for each type of concrete brick submitted by Hanson Brick - Ogden Plant, Schertz, TX are provided in the charts below. Recommendations are based on the optimum dilution for complete removal of mortar while providing the best color uniformity when compared to the untreated surface of the concrete brick.

Sample	New Construction Cleaning (Type S mortar, 14 day cleaning)
"Augusta" "Bandera" "Briarwick" "Buff Hillstone" "Buff River Rock" "Cantera" "Chaparral" "Colonial Red" "Frosty Champagne" "Greystone" "Hidalgo" "Kingston" "Lantana" "Original Hillstone" "Original River Rock" "Pendleton" "Presidio" "Prestige" "Sahara" "Sedona" "Snow Mist" "Sundance" "Timberline" "White Hillstone" "White River Rock" "White Splitface"	Sure Klean® Concrete Brick Cleaner (1:3) OR Enviro Klean® Safety Klean (1:3)
"Ivory Antique" "Mesa Red" "Oyster Creek" "Richland" "Wimberley"	Sure Klean® Concrete Brick Cleaner (1:2) OR Enviro Klean® Safety Klean (1:3)



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 21

Recommendations – New Construction Cleaning

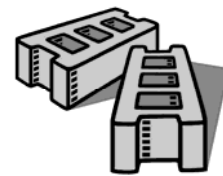
Sample	New Construction Cleaning (Type S mortar, 14 day cleaning)
"Westwood"	Enviro Klean® Safety Klean (1:3)
"Biloxi" "Everest" "Fairmont" "Palo Duro"	No Recommendations (See *NOTE Below)

***NOTE:** All dilutions of both Sure Klean® Concrete Brick Cleaner and Enviro Klean® Safety Klean, combined with surface agitation and pressure rinsing at 700-800 psi, removed a moderate to significant amount of surface pigment from the following concrete brick: "Biloxi," "Everest," "Fairmont," and "Palo Duro." Therefore, no recommendations can be made for new construction cleaning at this time.

Apply all products in accordance with the manufacturer's recommendation provided on container labels and product data sheets. On-site testing should always be conducted to determine the most appropriate cleaning product and procedures for a particular project. See product literature for additional application and product information.



PALLET TAG PROGRAM LABORATORY REPORT



Page 22

PROSOCO, Inc.

Protective Water Repellents

The testing described below evaluates the suitability of water repellent treatments.

The surface treatments evaluated were selected for their suitability for application based on the following selection criteria:

1. Weatherproofing properties
 2. Color change
 3. Ease of application
-

Description of Products Evaluated – Protective Water Repellents

Sure Klean® Weather Seal Blok-Guard® & Graffiti Control – A clear, solvent-based silicone elastomer formulated to weatherproof concrete block and other porous masonry materials. Blok-Guard® & Graffiti Control protects masonry surfaces from repeated graffiti attacks without altering the natural appearance. Blok-Guard® & Graffiti Control penetrates and fills pores to prevent water penetration through exterior walls exposed to normal weathering. Graffiti removal is fast and easy using Defacer Eraser® Graffiti Wipe. Blok-Guard® & Graffiti Control is easy to apply with low-pressure spray, brush or roller.

Sure Klean® Weather Seal Siloxane PD – A ready-to-use, water-based silane/siloxane water repellent for concrete, GFRC, and most masonry and stucco surfaces. Siloxane PD penetrates more deeply than conventional water repellents. It helps masonry resist cracking, spalling, staining and other damage related to water intrusion. Low odor and alkaline stable, Siloxane PD is ideal for field and in-plant application.

Sample Preparation – Protective Water Repellents

The submitted concrete brick were cut and allowed to dry for at least 24 hours prior to treatment. Both Sure Klean® Weather Seal Blok-Guard® & Graffiti Control and Sure Klean® Weather Seal Siloxane PD were applied by a wet-on-wet brushing application in accordance with the current PROSOCO, Inc. Product Data Sheet application instructions and allowed to cure for at least 72 hours prior to testing.

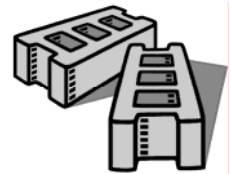
Test Methods – Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 60 mph, 20 Minutes

The water absorption tube test simulating wind driven rain conditions was performed. This test simulates 60 mile per hour wind driven rain conditions for a period of 20 minutes. See Technical Services TECH Note RILEM Tube Test Procedures.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

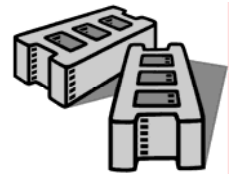
Page 23

Test Results – Protective Water Repellents

"Augusta" Concrete Brick	
Untreated Control	55 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Bandera" Concrete Brick	
Untreated Control	56 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Biloxi" Concrete Brick	
Untreated Control	56 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Briarwick" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Buff Hillstone" Concrete Brick	
Untreated Control	50 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Buff River Rock" Concrete Brick	
Untreated Control	50 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Cantera" Concrete Brick	
Untreated Control	59 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Chaparral" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Colonial Red" Concrete Brick	
Untreated Control	53 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Everest" Concrete Brick	
Untreated Control	53 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Fairmont" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Frosty Champagne" Concrete Brick	
Untreated Control	57 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

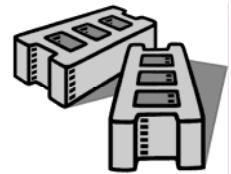
Page 24

Test Results – Protective Water Repellents

"Greystone" Concrete Brick	
Untreated Control	56 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Hidalgo" Concrete Brick	
Untreated Control	55 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Ivory Antique" Concrete Brick	
Untreated Control	58 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Kingston" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Lantana" Concrete Brick	
Untreated Control	40 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	55 mph
"Mesa Red" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Original Hillstone" Concrete Brick	
Untreated Control	50 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	55 mph
"Original River Rock" Concrete Brick	
Untreated Control	49 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	56 mph
"Oyster Creek" Concrete Brick	
Untreated Control	59 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Palo Duro" Concrete Brick	
Untreated Control	55 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Pendleton" Concrete Brick	
Untreated Control	52 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Presidio" Concrete Brick	
Untreated Control	55 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

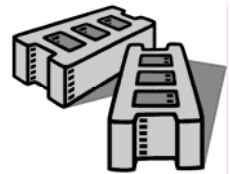
Page 25

Test Results – Protective Water Repellents

"Prestige" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Richland" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Sahara" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Sedona" Concrete Brick	
Untreated Control	55 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Snow Mist" Concrete Brick	
Untreated Control	53 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Sundance" Concrete Brick	
Untreated Control	57 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	59 mph
"Timberline" Concrete Brick	
Untreated Control	54 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"Westwood" Concrete Brick	
Untreated Control	59 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"White Hillstone" Concrete Brick	
Untreated Control	51 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"White River Rock" Concrete Brick	
Untreated Control	50 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph
"White Splitface" Concrete Brick	
Untreated Control	48 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	55 mph
"Wimberley" Concrete Brick	
Untreated Control	59 mph
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	60 mph
Sure Klean® Weather Seal Siloxane PD	60 mph



PALLET TAG PROGRAM LABORATORY REPORT

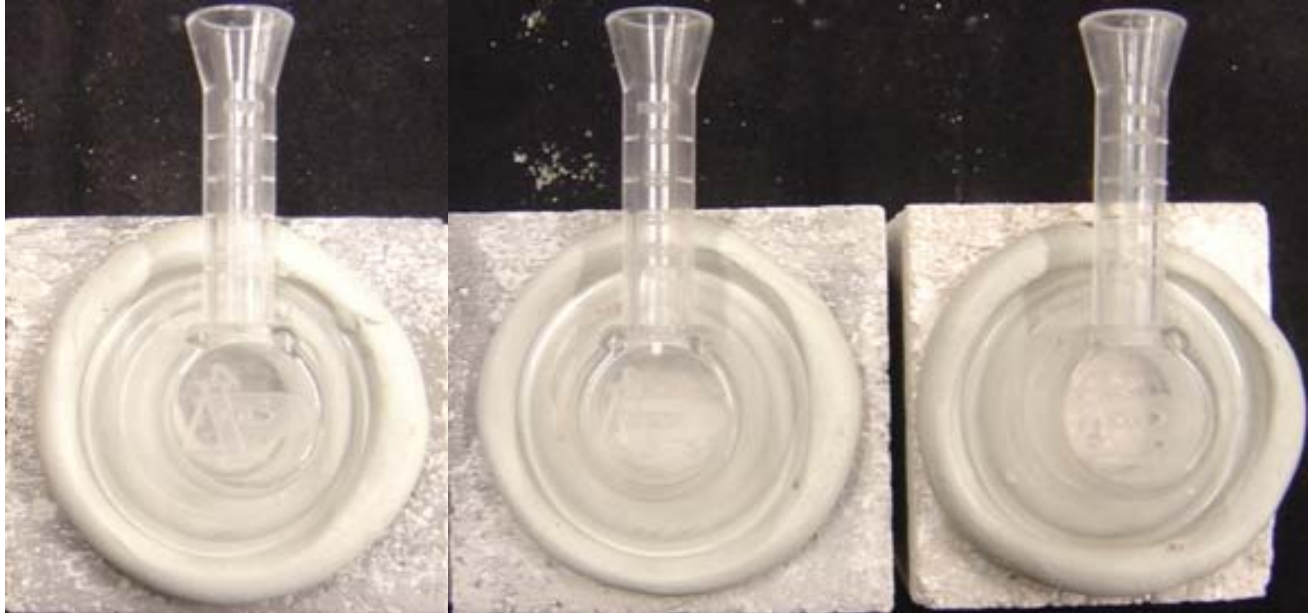


PROSOCO, Inc.

Page 26

Photographs – Protective Water Repellents

“Hidalgo”; RILEM Testing



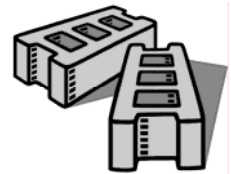
**Sure Klean® Weather Seal
Siloxane PD**

**Sure Klean® Weather Seal Blok-
Guard® & Graffiti Control**

Untreated Control



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 27

Conclusions – Protective Water Repellents

Based upon laboratory evaluations, both Sure Klean® Weather Seal Blok-Guard® & Graffiti Control and Sure Klean® Weather Seal Siloxane PD provided excellent water repellency to each of the submitted samples. In addition, Sure Klean® Weather Seal Blok-Guard® & Graffiti Control provided a slight to moderate color enhancement to the submitted samples.

Recommendations – Protective Water Repellents

Recommendations for water repellent treatments for each type of concrete brick submitted by Hanson Brick – Ogden Plant, Schertz, TX are provided in the chart below. Recommendations are based on the treatments that proved most effective at providing water repellency on all types submitted.

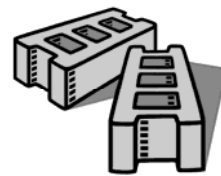
Sample	Protective Water Repellents
All Submitted Concrete Brick	*Sure Klean® Weather Seal Blok-Guard® & Graffiti Control OR Sure Klean® Weather Seal Siloxane PD

***NOTE:** Sure Klean® Weather Seal Blok-Guard® & Graffiti Control is manufactured and marketed in compliance with USEPA AIM VOC regulations (40 CFR 59.403). This product may not be suitable for sale in states and districts with more restrictive AIM VOC regulations.

Apply all products in accordance with the manufacturer's recommendation provided on container labels and product data sheets. On-site testing should be conducted to determine the most appropriate water repellent product and procedures for a particular project. See product literature for additional application and product information.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 28

Graffiti Control

These trials were conducted to determine the optimal graffiti control treatment for the submitted concrete brick samples. This evaluation compares the effectiveness of the treatments tested to the untreated surfaces of the submitted samples in preventing staining of enamel spray paint and permanent markers.

Description of Products Evaluated – Graffiti Control

Graffiti Control Treatments

Sure Klean® Weather Seal Blok-Guard® & Graffiti Control – A clear, solvent-based silicone elastomer formulated to weatherproof concrete block and other porous masonry materials. Blok-Guard® & Graffiti Control protects masonry surfaces from repeated graffiti attacks without altering the natural appearance. Blok-Guard® & Graffiti Control penetrates and fills pores to prevent water penetration through exterior walls exposed to normal weathering. Graffiti removal is fast and easy using Defacer Eraser® Graffiti Wipe. Blok-Guard® & Graffiti Control is easy to apply with low-pressure spray, brush or roller.

Defacer Eraser® Sacrificial Coating SC-1 – A clear, water-based sacrificial coating for control of graffiti on most building surfaces. SC-1 acts as a graffiti barrier, preventing spray paints, crayons and ink from penetrating and staining the underlying surface. Graffiti is removed from protected surfaces by high-pressure hot water, Defacer Eraser® Graffiti Wipe or Sure Klean® Fast Acting Stripper. The coating must then be reapplied to restore the graffiti barrier.

Products Evaluated for Graffiti Removal

Sure Klean® Fast Acting Stripper – A thixotropic stripping compound formulated specifically for removal of high strength paints and coatings such as epoxies, polyurethanes, and floor enamels. Additionally, Fast Acting Stripper dissolves most spray paints, marking pens, lacquers and other graffiti.

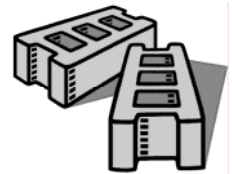
Defacer Eraser® Graffiti Wipe – An easy-to-use graffiti remover that does not contain methanol, methylene chloride or other halogenated solvents prohibited on many projects. Graffiti Wipe removes a variety of graffiti stains from most smooth masonry, split-face concrete block, wood and metal surfaces.

Graffiti Agents

Interior/Exterior Spray Paint (Red)
Permanent Marker (Green)
Permanent Marker (Red)
Permanent Marker (Black)



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Sample Preparation – Graffiti Control

Sections of the concrete brick samples were treated with Sure Klean® Weather Seal Blok-Guard® & Graffiti Control and Defacer Eraser® Sacrificial Coating SC-1 by brush in accordance with the current PROSOCO, Inc. Product Data Sheet application instructions and were allowed to cure for at least 24 hours. At the end of the one-day cure period, a visual adverse effects evaluation was made and then the graffiti agents were applied to the substrates.

Spray paint and markers were applied as graffiti agents to all treated surfaces no sooner than one day following application of Sure Klean® Weather Seal Blok-Guard® & Graffiti Control or Defacer Eraser® Sacrificial Coating SC-1. Removal of the graffiti agents was attempted 24 hours after application of the graffiti agents, using Defacer Eraser® Graffiti Wipe and Sure Klean® Fast Acting Stripper.

Test Method – Graffiti Control

Chemical cleaners were evaluated using the following procedure:

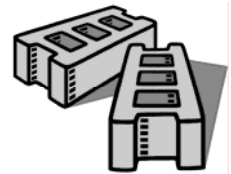
1. Apply the product to a dry surface, soiled with graffiti.
2. Allow appropriate dwell time:

Fast Acting Stripper	20 minutes
Graffiti Wipe	5 minutes
3. Pressure rinse thoroughly until water runs clear.*
4. Allow the surface to dry thoroughly and visually examine to determine effectiveness.

***Pressure Rinsing Equipment** – Masonry washing equipment generating approximately 700-800 psi with a water flow rate of 8 gallons per minute delivered through a 45 degree fan spray tip was used for rinsing.



PALLET TAG PROGRAM LABORATORY REPORT

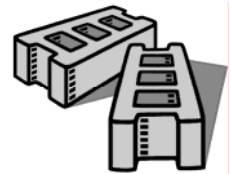


Test Results – Graffiti Control

"Augusta"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	85%	90%	20%	95%	73%
Graffiti Wipe	5%	10%	20%	80%	29%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	99%	50%	100%	87%
Graffiti Wipe	99%	50%	50%	90%	72%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	99%	90%	95%	96%
Graffiti Wipe	100%	95%	80%	90%	91%
"Bandera"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	20%	95%	78%
Graffiti Wipe	90%	30%	20%	60%	50%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	98%	98%	99%
Graffiti Wipe	100%	100%	98%	98%	99%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	99%	99%	100%
Graffiti Wipe	100%	100%	100%	99%	100%
"Biloxi"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	70%	90%	90%
Graffiti Wipe	98%	10%	60%	80%	62%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	80%	98%	94%
Graffiti Wipe	100%	80%	80%	98%	90%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	99%	98%	99%
Graffiti Wipe	100%	100%	99%	98%	99%
"Briarwick"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	98%	20%	85%	68%
Graffiti Wipe	80%	10%	20%	40%	38%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	70%	95%	91%
Graffiti Wipe	99%	90%	60%	90%	85%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	99%	98%	90%	97%
Graffiti Wipe	99%	90%	95%	90%	94%
"Buff Hillstone"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	80%	20%	50%	55%
Graffiti Wipe	80%	10%	20%	40%	38%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	85%	30%	90%	75%
Graffiti Wipe	99%	50%	20%	40%	52%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	90%	30%	90%	77%
Graffiti Wipe	100%	70%	20%	40%	58%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

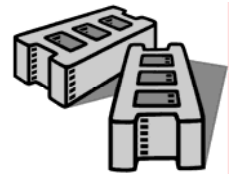
Page 31

Test Results – Graffiti Control

"Buff River Rock"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	80%	10%	80%	60%
Graffiti Wipe	60%	10%	10%	10%	23%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	80%	50%	80%	76%
Graffiti Wipe	99%	80%	50%	60%	72%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	90%	60%	80%	82%
Graffiti Wipe	99%	80%	60%	70%	77%
"Cantera"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	90%	70%	70%	80%
Graffiti Wipe	98%	10%	10%	20%	35%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	98%	99%	99%
Graffiti Wipe	100%	100%	98%	99%	99%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	99%	98%	99%
Graffiti Wipe	99%	98%	98%	98%	98%
"Chaparral"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	80%	70%	70%	73%
Graffiti Wipe	60%	10%	60%	70%	50%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	99%	90%	95%	96%
Graffiti Wipe	98%	99%	95%	95%	97%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	95%	95%	90%	95%
Graffiti Wipe	99%	95%	95%	90%	95%
"Colonial Red"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	80%	95%	50%	95%	80%
Graffiti Wipe	30%	10%	20%	20%	20%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	90%	99%	97%
Graffiti Wipe	100%	100%	80%	99%	95%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"Everest"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	95%	80%	80%	81%
Graffiti Wipe	85%	10%	60%	60%	54%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	95%	80%	90%	89%
Graffiti Wipe	98%	90%	80%	80%	87%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	90%	80%	92%
Graffiti Wipe	99%	95%	90%	90%	94%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

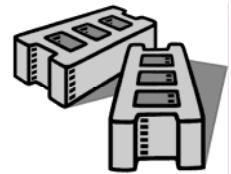
Page 32

Test Results – Graffiti Control

"Fairmont"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	80%	80%	90%
Graffiti Wipe	95%	20%	20%	70%	51%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	95%	95%	97%
Graffiti Wipe	100%	100%	95%	90%	96%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	98%	90%	97%
"Frosty Champagne"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	90%	10%	90%	65%
Graffiti Wipe	70%	10%	10%	10%	25%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	95%	30%	95%	79%
Graffiti Wipe	99%	30%	30%	30%	47%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	90%	50%	70%	77%
Graffiti Wipe	99%	90%	50%	70%	77%
"Greystone"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	75%	95%	60%	85%	79%
Graffiti Wipe	20%	10%	30%	50%	28%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	80%	99%	94%
Graffiti Wipe	99%	80%	50%	85%	79%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	95%	90%	96%
Graffiti Wipe	100%	98%	95%	90%	96%
"Hidalgo"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	75%	99%	80%	85%	85%
Graffiti Wipe	40%	10%	30%	40%	30%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	80%	98%	93%
Graffiti Wipe	99%	100%	95%	90%	96%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	100%	98%	99%
Graffiti Wipe	99%	100%	100%	99%	100%
"Ivory Antique"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	60%	20%	50%	50%
Graffiti Wipe	70%	10%	10%	40%	33%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	80%	80%	70%	70%	75%
Graffiti Wipe	98%	80%	70%	90%	85%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	80%	30%	80%	72%
Graffiti Wipe	99%	80%	30%	70%	70%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

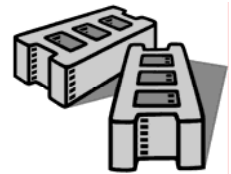
Page 33

Test Results – Graffiti Control

"Kingston"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	98%	80%	90%	85%
Graffiti Wipe	30%	40%	80%	80%	58%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	99%	98%	97%
Graffiti Wipe	99%	100%	99%	98%	99%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	99%	99%	98%	99%
Graffiti Wipe	99%	98%	99%	98%	99%
"Lantana"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	95%	20%	60%	68%
Graffiti Wipe	95%	20%	20%	20%	39%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	95%	50%	90%	83%
Graffiti Wipe	100%	95%	30%	70%	74%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	85%	85%	93%
Graffiti Wipe	99%	100%	85%	85%	92%
"Mesa Red"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	99%	90%	95%	96%
Graffiti Wipe	50%	10%	70%	80%	53%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	90%	95%	96%
Graffiti Wipe	100%	70%	80%	95%	86%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	98%	100%
Graffiti Wipe	100%	100%	100%	98%	100%
"Original Hillstone"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	80%	70%	10%	30%	48%
Graffiti Wipe	10%	10%	10%	10%	10%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	98%	90%	90%	92%
Graffiti Wipe	99%	90%	40%	60%	72%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	95%	80%	80%	89%
Graffiti Wipe	100%	85%	40%	30%	64%
"Original River Rock"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	80%	80%	30%	40%	58%
Graffiti Wipe	10%	10%	10%	40%	18%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	95%	50%	90%	81%
Graffiti Wipe	98%	90%	50%	80%	80%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	80%	60%	80%	80%
Graffiti Wipe	99%	90%	60%	60%	77%



PALLET TAG PROGRAM LABORATORY REPORT

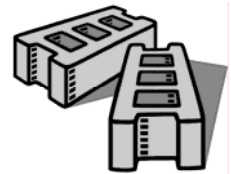


Test Results – Graffiti Control

"Oyster Creek"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	70%	30%	80%	63%
Graffiti Wipe	70%	10%	20%	60%	40%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	95%	85%	80%	89%
Graffiti Wipe	99%	80%	80%	80%	85%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	75%	70%	80%	80%
Graffiti Wipe	98%	75%	70%	60%	76%
"Palo Duro"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	99%	85%	90%	91%
Graffiti Wipe	50%	20%	50%	50%	43%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	85%	95%	95%
Graffiti Wipe	100%	80%	85%	95%	90%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	100%	95%	98%
Graffiti Wipe	100%	100%	100%	95%	99%
"Pendleton"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	80%	95%	50%	85%	78%
Graffiti Wipe	95%	20%	30%	70%	54%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	70%	98%	91%
Graffiti Wipe	100%	85%	70%	90%	86%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	95%	90%	90%	93%
Graffiti Wipe	100%	95%	90%	85%	93%
"Presidio"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	60%	85%	50%	90%	71%
Graffiti Wipe	80%	10%	30%	40%	40%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	99%	90%	98%	94%
Graffiti Wipe	98%	95%	90%	98%	95%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	100%	98%	95%	98%
Graffiti Wipe	99%	98%	95%	95%	97%
"Prestige"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	90%	50%	80%	73%
Graffiti Wipe	40%	10%	30%	40%	30%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	99%	80%	90%	91%
Graffiti Wipe	99%	95%	80%	80%	89%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	99%	98%	90%	96%
Graffiti Wipe	100%	99%	98%	90%	97%



PALLET TAG PROGRAM LABORATORY REPORT



Test Results – Graffiti Control

"Richland"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	60%	85%	20%	85%	63%
Graffiti Wipe	60%	10%	20%	20%	28%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	95%	80%	98%	92%
Graffiti Wipe	100%	90%	80%	90%	90%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	90%	95%	96%
Graffiti Wipe	99%	90%	90%	80%	90%
"Sahara"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	98%	20%	40%	62%
Graffiti Wipe	75%	20%	20%	20%	34%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	99%	90%	80%	92%
Graffiti Wipe	100%	99%	98%	80%	94%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	99%	98%	85%	96%
Graffiti Wipe	100%	99%	98%	98%	99%
"Sedona"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	99%	70%	90%	89%
Graffiti Wipe	90%	20%	20%	50%	45%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	80%	95%	94%
Graffiti Wipe	100%	100%	95%	90%	96%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	99%	95%	98%
Graffiti Wipe	100%	100%	98%	90%	97%
"Snow Mist"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	90%	50%	60%	68%
Graffiti Wipe	10%	20%	30%	40%	25%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	90%	90%	85%	89%
Graffiti Wipe	90%	70%	80%	70%	78%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	90%	98%	98%	96%
Graffiti Wipe	98%	99%	98%	98%	98%
"Sundance"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	85%	85%	40%	80%	73%
Graffiti Wipe	80%	20%	30%	40%	43%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	98%	95%	95%	95%
Graffiti Wipe	98%	95%	90%	95%	95%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	98%	90%	90%	94%
Graffiti Wipe	100%	95%	90%	80%	91%



PALLET TAG PROGRAM LABORATORY REPORT

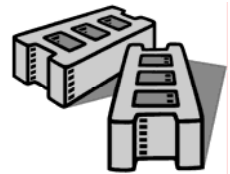


Test Results – Graffiti Control

"Timberline"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	80%	98%	80%	85%	86%
Graffiti Wipe	30%	10%	30%	40%	28%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	99%	85%	98%	95%
Graffiti Wipe	100%	80%	75%	98%	88%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	99%	95%	99%
Graffiti Wipe	100%	98%	99%	90%	97%
"Westwood"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	85%	98%	20%	85%	72%
Graffiti Wipe	90%	20%	20%	70%	50%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	99%	80%	95%	93%
Graffiti Wipe	100%	70%	80%	95%	86%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	100%	90%	90%	95%
Graffiti Wipe	100%	95%	85%	80%	90%
"White Hillstone"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	80%	40%	30%	60%
Graffiti Wipe	95%	10%	20%	30%	39%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	90%	80%	85%	88%
Graffiti Wipe	98%	95%	80%	85%	90%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	85%	90%	80%	89%
Graffiti Wipe	100%	85%	90%	80%	89%
"White River Rock"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	65%	80%	20%	50%	54%
Graffiti Wipe	25%	10%	20%	30%	21%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	98%	80%	80%	88%
Graffiti Wipe	99%	95%	80%	80%	89%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	85%	50%	70%	76%
Graffiti Wipe	99%	80%	50%	50%	70%
"White Splitface"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	85%	70%	40%	50%	61%
Graffiti Wipe	20%	20%	20%	20%	20%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	98%	80%	80%	88%
Graffiti Wipe	99%	95%	80%	80%	89%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	98%	85%	50%	70%	76%
Graffiti Wipe	99%	80%	50%	50%	70%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

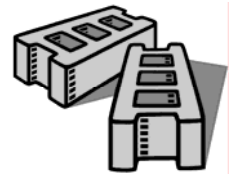
Page 37

Test Results – Graffiti Control

"Wimberley"					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	95%	50%	95%	83%
Graffiti Wipe	95%	20%	30%	40%	46%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	98%	80%	95%	93%
Graffiti Wipe	100%	90%	60%	60%	78%
Sacrificial Coating SC-1	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	99%	98%	95%	98%
Graffiti Wipe	100%	99%	98%	95%	98%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 38

Photographs – Graffiti Control

“Colonial Red”; Graffiti Applied



Sure Klean® Weather Seal
Blok-Guard® & Graffiti Control

Defacer Eraser® Sacrificial
Coating SC-1

Untreated Control

“Colonial Red”; Graffiti Removed



Sure Klean®
Fast Acting
Stripper

Defacer
Eraser®
Graffiti Wipe

Sure Klean®
Fast Acting
Stripper

Defacer
Eraser®
Graffiti Wipe

Sure Klean®
Fast Acting
Stripper

Defacer
Eraser®
Graffiti Wipe

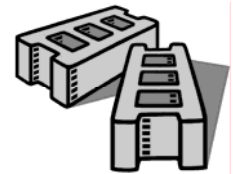
Sure Klean® Weather Seal
Blok-Guard® & Graffiti Control

Defacer Eraser® Sacrificial
Coating SC-1

Untreated Control



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Conclusions – Graffiti Control

Based upon laboratory evaluations, graffiti removal was improved when the submitted samples were treated with Sure Klean® Weather Seal Blok-Guard® & Graffiti Control and Defacer Eraser® Sacrificial Coating SC-1 prior to graffiti application. In addition, Sure Klean® Weather Seal Blok-Guard® & Graffiti Control exhibited a slight color enhancement to the submitted concrete brick. Defacer Eraser® Sacrificial Coating SC-1 did not alter the appearance of any of the submitted samples.

Both Sure Klean® Fast Acting Stripper and Defacer Eraser® Graffiti Wipe combined with surface agitation and pressure rinsing at 700-800 psi may remove some of the surface pigment from the following concrete brick: "Biloxi," "Everest," "Fairmont," and "Palo Duro." It is therefore recommended that on-site testing be conducted to determine if the change in appearance is acceptable.

Recommendations – Graffiti Control

Recommendations for graffiti control treatment for each type of concrete brick submitted by Hanson Brick – Ogden Plant, Schertz, TX are provided in the chart below. Recommendations are based on the treatment that proved most effective for providing graffiti repellency and the product that was most effective at removing the graffiti on all types of concrete brick submitted.

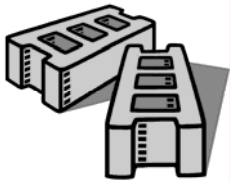
Sample	Graffiti Repellent	Graffiti Removers
"Biloxi" "Everest" "Fairmont" "Palo Duro"	No Recommendations (See **NOTE Below)	No Recommendations (See **NOTE Below)
All Other Submitted Concrete Brick	*Sure Klean® Weather Seal Blok-Guard® & Graffiti Control OR Defacer Eraser® Sacrificial Coating SC-1	Sure Klean® Fast Acting Stripper OR Defacer Eraser® Graffiti Wipe

***NOTE:** Sure Klean® Weather Seal Blok-Guard® & Graffiti Control is manufactured and marketed in compliance with USEPA AIM VOC regulations (40 CFR 59.403). This product may not suitable for sale in states and districts with more restrictive AIM VOC regulations.

****NOTE:** Both Sure Klean® Fast Acting Stripper and Defacer Eraser® Graffiti Wipe combined with surface agitation and pressure rinsing at 700-800 psi removed some of the surface pigment from sections treated with both Sure Klean® Weather Seal Blok-Guard® & Graffiti Control and Defacer Eraser® Sacrificial Coating SC-1 of the following concrete brick: "Biloxi," "Everest," "Fairmont," and "Palo Duro." Therefore, no recommendations can be made for graffiti control at this time.

Apply all products in accordance with the manufacturer's recommendation provided on container labels and product data sheets. Because the severity of graffiti varies from location to location, on-site testing should be conducted to determine the most appropriate graffiti control product and procedure for a particular project. See product literature for additional application and product information.

Christopher A. Moore
Project Testing Laboratory Technician
CAM



Laboratory Report

Pallet Tag Program Evaluation

Hanson Brick – Ogden Plant Schertz, TX

Project No. 0511-07 PTP

Prepared For:

**Hanson Brick – Ogden Plant
21455 FM 2252
Schertz, TX 78154**

Prepared By:

***PROSOCO, Inc.
February 2006***