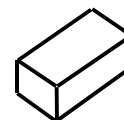




PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 1

TABLE OF CONTENTS

SAMPLES SUBMITTED	2
PURPOSE OF TEST	3
PRODUCTS EVALUATED.....	4-5

SECTION A – NEW CONSTRUCTION CLEANING

DESCRIPTION OF PRODUCTS EVALUATED	6
TEST METHOD	6
TEST RESULTS	7-12
PHOTOGRAPH.....	13-14
RECOMMENDATIONS.....	15
CONCLUSIONS.....	15-16

SECTION B – LIMITING SURFACE ALTERATIONS

DESCRIPTION OF PRODUCTS EVALUATED	17
TEST METHOD	17
TEST RESULTS	18-24
CONCLUSIONS.....	25
RECOMMENDATIONS.....	25-26

SECTION C - PROTECTIVE WATER REPELLENTS

DESCRIPTION OF PRODUCTS EVALUATED	27
TEST METHODS.....	28
TEST RESULTS	29-35
PHOTOGRAPH.....	36
CONCLUSIONS.....	37
RECOMMENDATIONS.....	37-38

SECTION D – GRAFFITI REPELLENCY

DESCRIPTION OF PRODUCTS EVALUATED	39
TEST METHOD	40
TEST RESULTS	41-49
PHOTOGRAPH.....	50
CONCLUSIONS.....	51
RECOMMENDATIONS.....	51

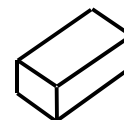
ATTACHMENTS

Technical Services TECH Note RILEM Test Method No. II.4

Product Data literature for all products evaluated



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 2

FOR: James Holt
cc: Paul Tessier

SUBJECT: Jenkins Brick Company
Coosada, AL

DATE: November 15, 2004

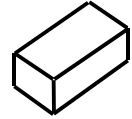
PROJECT: 0408-06 PTP

SAMPLES SUBMITTED: 33 types of clay brick, 5 of each type

Name	Finish	Color/Coating	Size
"Brown Vanderbilt"	Sand	Orange/Brown	2½" x 7½" x 2½"
"Chadwick QS"	Sand	Red	3" x 7½" x 2"
"Cumberland"	Wire-cut, Sand	Red/Gray	2½" x 7½" x 2½"
"Dark Princeton"	Sand	Dark Gray	2½" x 7½" x 2½"
"Menawa"	Sand, Engobe	Red	2½" x 7½" x 2½"
"Range Alahambra"	Bark Face	Red/Brown	2½" x 7½" x 2½"
"Range Sand"	Sand	Red	2½" x 7½" x 2½"
"Range Select"	Smooth	Red/Gray	2½" x 7½" x 2½"
"Red Colonial"	Sand	Red	2½" x 7½" x 2½"
"Red Sand"	Sand	Red	2½" x 7½" x 2½"
"Red Select"	Smooth	Red	2½" x 7½" x 2½"
"Red Wire-cut"	Wire-cut	Red	2½" x 7½" x 2½"
"Shakespeare"	Sand	Red	2½" x 7½" x 2½"
"Aspen QS"	Sand	Red w/ White Coat	3" x 7½" x 2"
"Bordeaux"	Wire-cut	Red/Brown	2½" x 7½" x 2½"
"Brandywine QS"	Sand, Slurry, Cut and Roll Back	Red	3" x 7½" x 2"
"Brookstone QS"	Sand, Slurry	Red/Brown	3" x 7½" x 2"
"Cloister"	Sand	Red/Brown	2½" x 7½" x 2½"
"Hampton QS"	Sand, Slurry	Red/Gray	3" x 7½" x 2"
"Inverness"	Sand	Red	2½" x 7½" x 2½"
"Mahogany"	Wire-cut, Sand, Slurry	Dark Red	2½" x 7½" x 2½"
"Major Mosby"	Sand	Light Red	2½" x 7½" x 2½"
"Monte Vista QS"	Sand	Gray/Red	3" x 7½" x 2"
"Mountain Brook QS"	Sand	Light Brown	3" x 7½" x 2"
"Myrtlewood"	Wire-cut, Sand	Red/Gray	2½" x 7½" x 2½"
"Old South"	Wire-cut, Sand	Light Red	2½" x 7½" x 2½"
"Red Cloister"	Sand	Red	2½" x 7½" x 2½"
"Red Richmond"	Sand	Red	2½" x 7½" x 2½"
"Salisbury QS"	Sand, Engobe	Red	3" x 7½" x 2"
"San Jose"	Slurry, Sand	Red w/ White Coat	2½" x 7½" x 2½"
"Shamrock"	Sand	Brown	2½" x 7½" x 2½"
"St. Charles"	Engobe	Light Red	2½" x 7½" x 2½"
"Woodbury QS"	Sand	Brown	3" x 7½" x 2"



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 3

PURPOSE OF TESTING:

Thirty-three types of clay brick were submitted to PROSOCO, Inc.'s Testing Laboratory with a request to determine if application of the products evaluated will produce any surface alteration during new construction cleaning operations. Additionally, the effectiveness of water repellents and graffiti repellents suitable for clay brick were evaluated.

A. New Construction Cleaning – Enviro Klean® Safety Klean and either Sure Klean® Vana Trol® or Sure Klean® 600 Detergent were evaluated for removal of laboratory applied mortar.

To simulate new construction soiling, all samples were placed on a bench with finished surface facing upward. Hollow cylinders measuring 50 mm in diameter and 75 mm tall were positioned on top of each brick and filled with a wet mixture of Ash Grove® Type N cementitious mortar. The wet mortar-filled cylinder was allowed to remain in contact with the brick for 10 minutes before removal.

Soiled brick were allowed to dry before test cleaning.

Heavy deposits of mortar were removed with dry scraping after 24 hours. Prepared cleaning solutions were then evaluated for their effectiveness in removing any residual Ash Grove® Type N mortar after 7, 14, and 21 days of curing.

B. Limiting Surface Alterations – Enviro Klean® Safety Klean and either Sure Klean® Vana Trol® or Sure Klean® 600 Detergent were tested at various dilutions to determine if a cleaning program implemented to remove excess mortar and related new construction soiling would otherwise alter the appearance of cleaned surfaces. Surface Alteration was evaluated visually based upon perceived discoloration or erosion/etching of the masonry unit.

Surface Finish Removal is the visual examination of the brick comparing the surface finish of the untreated control surface to the surface finish cleaned with selected product(s) at given dilutions.

Substrate Deterioration is the visual examination of the brick comparing the surface of the untreated control to surfaces cleaned with selected product(s) at given dilutions looking for any potential erosion/digestion of the brick.

Color Change is the visual examination comparing the color of the untreated control surface to color of surfaces cleaned with selected products at given dilutions.

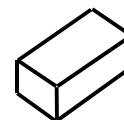
Staining is the visual examination for changes that are the result of a chemical reaction that leaves a staining precipitate.

C. Water Repellent Evaluation - Sure Klean® Weather Seal Blok-Guard® & Graffiti Control, Sure Klean® Weather Seal Siloxane PD, and Sure Klean® Weather Seal Siloxane WB Concentrate were evaluated on the submitted samples for their ability to provide water repellency.

D. Graffiti Repellency Evaluation – On the submitted clay brick, Sure Klean® Weather Seal Blok-Guard® & Graffiti Control was evaluated for its ability to provide graffiti control. Sure Klean® Fast Acting Stripper and Defacer Eraser® Graffiti Wipe were evaluated for their ability to remove graffiti.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

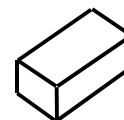
Page 4

PRODUCTS EVALUATED FOR CLEANING AND LIMITING SURFACE ALTERATIONS

SAMPLE	TREATMENT	DILUTION
"Brown Vanderbilt" "Chadwick QS" "Cumberland" "Dark Princeton" "Menawa" "Range Alahambra" "Range Sand" "Range Select" "Red Colonial" "Red Sand" "Red Select" "Red Wire-cut" "Shakespeare"	Sure Klean® 600 Detergent	1:6, 1:8
	Enviro Klean® Safety Klean	1:2, 1:3
"Aspen QS" "Bordeaux" "Brandywine QS" "Brookstone QS" "Cloister" "Hampton QS" "Inverness" "Mahogany" "Major Mosby" "Monte Vista QS" "Mountain Brook QS" "Myrtlewood" "Old South" "Red Cloister" "Red Richmond" "Salisbury QS" "San Jose" "Shamrock" "St. Charles" "Woodbury QS"	Sure Klean® Vana Trol®	1:6, 1:8
	Enviro Klean® Safety Klean	1:2, 1:3



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 5

WATER REPELLENT PRODUCTS EVALUATED

SAMPLE	TREATMENT	DILUTION
All Submitted Clay Brick	Sure Klean [®] Weather Seal Siloxane PD	Concentrate
	Sure Klean [®] Weather Seal Siloxane WB Concentrate	1:9, 1:14
	Sure Klean [®] Weather Seal Blok-Guard [®] & Graffiti Control	Concentrate

Dilution ratios refer to mixtures of concentrated product : fresh water.

GRAFFITI CONTROL PRODUCTS EVALUATED

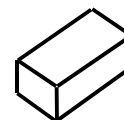
SAMPLE	TREATMENT	DILUTION
All Submitted Clay Brick	Sure Klean [®] Weather Seal Blok-Guard [®] & Graffiti Control	Concentrate

GRAFFITI REMOVAL PRODUCTS EVALUATED

SAMPLE	TREATMENT	DILUTION
All Submitted Clay Brick	Sure Klean [®] Fast Acting Stripper	Concentrate
	Defacer Eraser [®] Graffiti Wipe	Concentrate



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 6

SECTION A – NEW CONSTRUCTION CLEANING

DESCRIPTION OF PRODUCTS EVALUATED – New Construction Cleaning

These cleaning trials were conducted to determine the optimal cleaning/cure time combination to most efficiently remove Type N mortar from the submitted fired clay brick.

Type N mortar was prepared in compliance with the manufacturers instructions, applied to the brick surface and allowed to cure for 7, 14 and 21 days. Mortar removal was accomplished using chemical assistance and a high-pressure water rinse with pressure rinsing equipment. The removal of Type N masonry mortar was visually evaluated after 7, 14 and 21 days of curing.

Sure Klean® Vana Trol® - A concentrated acidic cleaner for new masonry surfaces that are subject to vanadium, manganese and other metallic stains. Use on: gray, brown, white, and most light-colored brick; natural stone; cast stone. Dissolves mortar smears and construction dirt quickly, leaving the masonry clean and uniform with no acid burning or streaking. Liquid concentrate for dilution with 4-10 parts water. Apply by brush or low-pressure spray.

Sure Klean® 600 Detergent – A general purpose, concentrates acidic cleaner for brick, tile and concrete surfaces. 600 Detergent dissolves mortar smears and construction dirt quickly, leaving the masonry clean and uniform with no acid burning or streaking.

Enviro Klean® Safety Klean – An effective, safe alternative to acidic compounds for cleaning brick, tile, and concrete surfaces. Safety Klean rids new masonry construction of excess mortar, dirt and other common job site soiling. It's ideal for projects where traditional acidic cleaners are not allowed. Non-fuming Safety Klean contains no hydrochloric or other traditional inorganic acids and is safe for use on and around most metal surfaces. Always test. Additionally, it is up to 70 percent more effective than citric and glycolic acids, and 50 percent more effective than phosphoric acid.

TEST METHOD – New Construction Cleaning

Dilution ratios refer to mixtures of concentrated cleaner : fresh water. Chemical cleaners were evaluated using the following procedure:

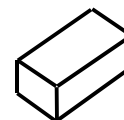
1. Prewet the surface with water.
2. Apply the cleaner.
3. Allow the appropriate dwell time, as specified.

Vana Trol®	3-5 minutes
600 Detergent	3-5 minutes
Safety Klean.....	3-5 minutes
4. Pressure rinse thoroughly. *

*Pressure rinsing was conducted at approximately 1300 psi with a warm water flow rate of 1.9 gallons per minute.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 7

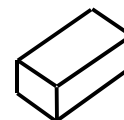
Test Results – New Construction Cleaning

% Removal

"Brown Vanderbilt"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	95%	100%	95%
	1:8	90%	95%	95%
Enviro Klean® Safety Klean	1:2	95%	90%	95%
	1:3	95%	90%	90%
"Chadwick QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	95%	95%
	1:8	100%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	95%
	1:3	100%	100%	95%
"Cumberland"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	95%	95%	95%
	1:8	95%	95%	95%
Enviro Klean® Safety Klean	1:2	90%	90%	90%
	1:3	90%	90%	90%
"Dark Princeton"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	95%	95%	95%
	1:8	95%	95%	95%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	90%	95%	90%
"Menawa"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	100%	100%
	1:8	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
	1:3	100%	100%	100%
"Range Alahambra"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	95%	99%	95%
	1:8	95%	99%	95%
Enviro Klean® Safety Klean	1:2	90%	95%	95%
	1:3	95%	95%	90%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 8

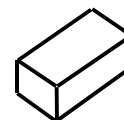
Test Results – New Construction Cleaning

% Removal

"Range Sand"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	90%	95%	95%
	1:8	90%	95%	95%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	95%	95%	95%
"Range Select"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	100%	100%
	1:8	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
	1:3	100%	100%	100%
"Red Colonial"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	95%	100%
	1:8	99%	100%	95%
Enviro Klean® Safety Klean	1:2	99%	100%	95%
	1:3	99%	95%	100%
"Red Sand"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	95%	95%
	1:8	95%	95%	95%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	95%	90%	90%
"Red Select"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	100%	100%
	1:8	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
	1:3	100%	100%	100%
"Red Wire-cut"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	99%	99%
	1:8	100%	99%	95%
Enviro Klean® Safety Klean	1:2	100%	99%	95%
	1:3	100%	99%	95%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 9

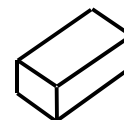
Test Results – New Construction Cleaning

% Removal

"Shakespeare"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® 600 Detergent	1:6	100%	95%	95%
	1:8	100%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	95%	95%
	1:3	100%	95%	90%
"Aspen QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	100%
	1:8	100%	100%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	95%
	1:3	100%	100%	95%
"Bordeaux"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	95%	95%
	1:8	100%	95%	90%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	100%	95%	95%
"Brandywine QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	95%	95%
	1:8	95%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	95%	95%
	1:3	90%	95%	90%
"Brookstone QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	95%
	1:8	100%	100%	95%
Enviro Klean® Safety Klean	1:2	100%	95%	90%
	1:3	95%	95%	90%
"Cloister"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	95%
	1:8	100%	95%	90%
Enviro Klean® Safety Klean	1:2	100%	100%	90%
	1:3	100%	100%	90%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 10

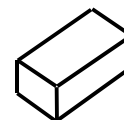
Test Results – New Construction Cleaning

% Removal

"Hampton QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	95%	95%
	1:8	95%	95%	95%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	100%	100%	95%
"Inverness"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	95%	95%	95%
	1:8	95%	90%	90%
Enviro Klean® Safety Klean	1:2	90%	95%	95%
	1:3	90%	90%	90%
"Mahogany"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	95%	100%	100%
	1:8	95%	100%	100%
Enviro Klean® Safety Klean	1:2	95%	100%	95%
	1:3	90%	95%	95%
"Major Mosby"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	95%	95%	95%
	1:8	90%	95%	90%
Enviro Klean® Safety Klean	1:2	100%	95%	95%
	1:3	100%	95%	90%
"Monte Vista QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	95%
	1:8	100%	100%	95%
Enviro Klean® Safety Klean	1:2	95%	100%	95%
	1:3	95%	95%	95%
"Mountain Brook QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	100%
	1:8	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
	1:3	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 11

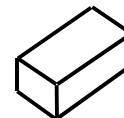
Test Results – New Construction Cleaning

% Removal

"Myrtlewood"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	100%
	1:8	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
	1:3	100%	100%	100%
"Old South"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	100%
	1:8	95%	95%	100%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	95%	100%	95%
"Red Cloister"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	95%	95%
	1:8	100%	95%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	95%
	1:3	100%	100%	95%
"Red Richmond"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	95%	99%	95%
	1:8	95%	95%	95%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	95%	95%	90%
"Salisbury QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	95%
	1:8	100%	100%	95%
Enviro Klean® Safety Klean	1:2	95%	95%	95%
	1:3	95%	90%	90%
"San Jose"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	100%
	1:8	99%	100%	100%
Enviro Klean® Safety Klean	1:2	99%	100%	95%
	1:3	99%	100%	95%



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 12

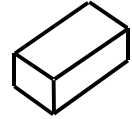
Test Results – New Construction Cleaning

% Removal

"Shamrock"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	95%
	1:8	100%	100%	95%
Enviro Klean® Safety Klean	1:2	100%	100%	95%
	1:3	100%	95%	95%
"St. Charles"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	100%	100%	100%
	1:8	100%	100%	100%
Enviro Klean® Safety Klean	1:2	100%	100%	100%
	1:3	100%	100%	100%
"Woodbury QS"				
Product	Dilution	7 day	14 day	21 day
Sure Klean® Vana Trol®	1:6	99%	99%	95%
	1:8	95%	99%	95%
Enviro Klean® Safety Klean	1:2	95%	99%	95%
	1:3	95%	95%	95%



PALLET TAG PROGRAM LABORATORY REPORT

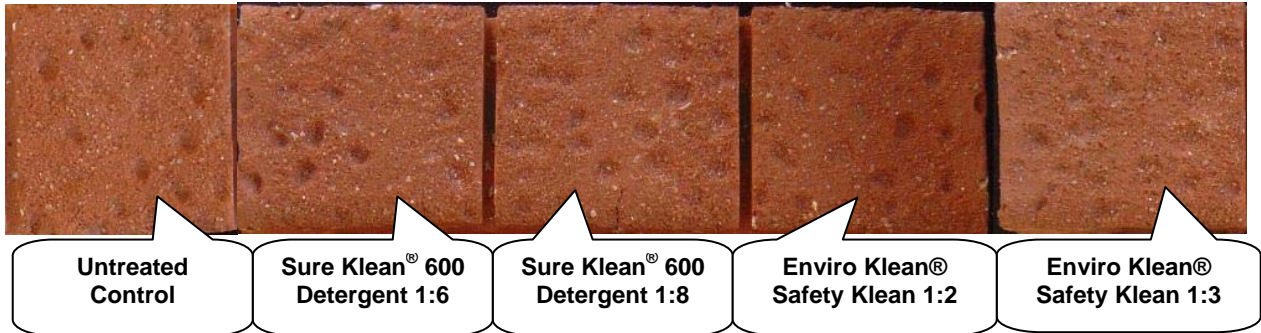


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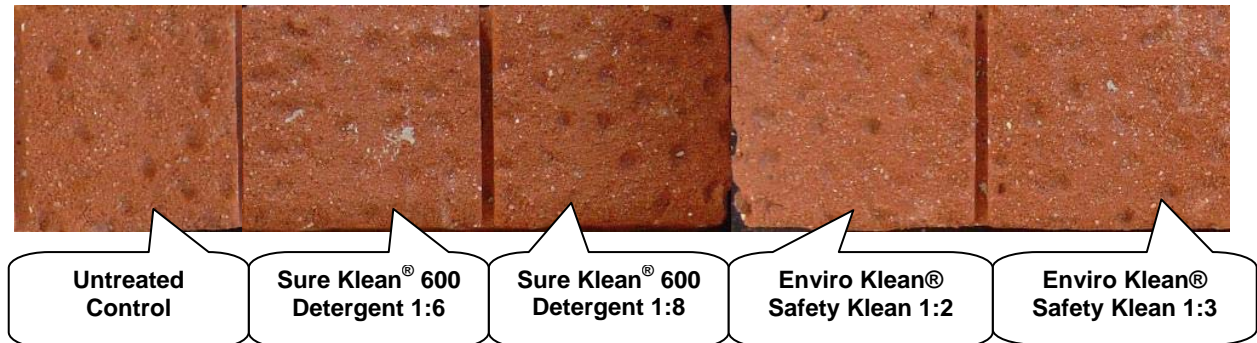
Page 13

PHOTOGRAPHS – New Construction Cleaning

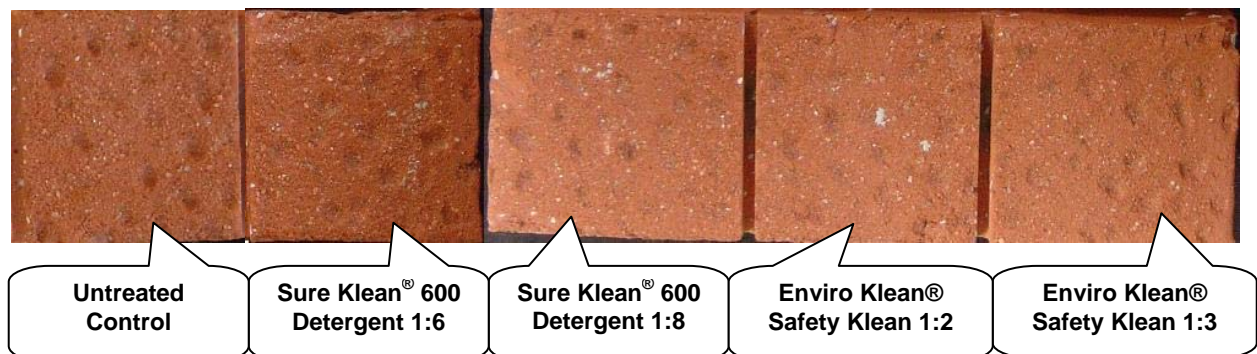
“Red Colonial” Clay Brick; 7 Day Cleaning



“Red Colonial” Clay Brick; 14 day cleaning

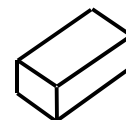


“Red Colonial” Clay Brick; 21 day cleaning





PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 14

PHOTOGRAPHS – New Construction Cleaning

“Red Cloister” Clay Brick; 7 Day Cleaning



“Red Cloister” Clay Brick; 14 day cleaning

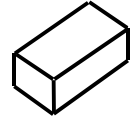


“Red Cloister” Clay Brick; 21 day cleaning





PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 15

CONCLUSIONS – New Construction Cleaning

Based on the test results, all PROSOCO, Inc. products tested performed well in removing excess mortar from the submitted clay brick. These products performed well in removing the mortar soils even after allowing the mortar to remain on the surface of the brick for 21 days.

It is recommended that the selected cleaners always be used in the lowest possible concentration. They should be rinsed with the lowest pressure of water as practical, at least 400 psi, to minimize removal of the decorative finish. Excessive pressure and water volume may combine to damage or remove decorative finishes. To facilitate easier removal of excess mortar while minimizing any potential surface alterations to the decorative finish, clean within 7 days of construction.

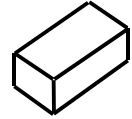
RECOMMENDATIONS– New Construction Cleaning

Recommendations for cleaning for each type of clay brick submitted by Jenkins Brick Company, Coosada, AL, are provided in the charts below. Recommendations are based on the optimum dilution for complete removal of mortar while limiting surface alterations.

Brick Type	New Construction Cleaning (Type N Mortar, 21 Days)
"Brown Vanderbilt" "Chadwick QS" "Cumberland" "Dark Princeton" "Menawa" "Range Alahambra" "Range Sand" "Range Select" "Red Colonial" "Red Sand" "Red Select" "Red Wire-cut" "Shakespeare"	Sure Klean® 600 Detergent (1:8) OR Enviro Klean® Safety Klean (1:3)



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 16

RECOMMENDATIONS— New Construction Cleaning (continued):

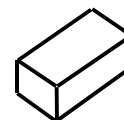
Brick Type	New Construction Cleaning (Type N Mortar, 21 Days)
"Aspen QS" "Bordeaux" "Brandywine QS" "Brookstone QS" "Cloister" "Hampton QS" "Inverness" "Mahogany" "Major Mosby" "Monte Vista QS" "Mountain Brook QS" "Myrtlewood" "Old South" "Red Cloister" "Red Richmond" "Salisbury QS" "San Jose" "Shamrock" "St. Charles" "Woodbury QS"	Sure Klean® Vana Trol® (1:8) OR Enviro Klean® Safety Klean (1:3)

Excessive pressure and water volume may combine to damage or remove decorative finishes. To facilitate easier removal of excess mortar and construction dirt while minimizing any potential surface alterations to the decorative finish, clean within 7 days of construction. Rinsing with high-pressure spray (400-800 psi) is recommended.

Apply all products in accordance with the manufacturer's recommendation provided on container labels and product data sheets. On-site testing should always be conducted to determine the most appropriate cleaning product and procedures for a particular project. See product literature for additional application and product information.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 17

SECTION B – LIMITING SURFACE ALTERATIONS

DESCRIPTION OF PRODUCTS EVALUATED – Limiting Surface Alterations

Sure Klean® Vana Trol® - A concentrated acidic cleaner for new masonry surfaces that are subject to vanadium, manganese and other metallic stains. Designed for use on gray, brown, white and most light-colored brick, natural stone and cast stone. Dissolves mortar smears and construction dirt quickly, leaving the masonry clean and uniform with no acid burning or streaking. Liquid concentrate for dilution with 4-10 parts water. Apply by brush or low-pressure spray.

Sure Klean® 600 Detergent – A general purpose, concentrates acidic cleaner for brick, tile and concrete surfaces. 600 Detergent dissolves mortar smears and construction dirt quickly, leaving the masonry clean and uniform with no acid burning or streaking.

Enviro Klean® Safety Klean – An effective, safe alternative to acidic compounds for cleaning brick, tile, and concrete surfaces. Safety Klean rids new masonry construction of excess mortar, dirt and other common job site soiling. It's ideal for projects where traditional acidic cleaners are not allowed. Non-fuming Safety Klean contains no hydrochloric or other traditional inorganic acids and is safe for use on and around most metal surfaces. Always test. Additionally, it is up to 70 percent more effective than citric and glycolic acids, and 50 percent more effective than phosphoric acid.

TEST METHOD – Limiting Surface Alterations:

Dilution ratios refer to mixtures of concentrated cleaner: fresh water. Chemical cleaners were evaluated using the following procedure

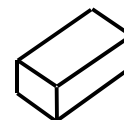
1. Prewet the surface with water.
2. Apply the cleaner.
3. Allow the appropriate dwell time, as specified.

Vana Trol®	3-5 minutes
600 Detergent	3-5 minutes
Safety Klean.....	3-5 minutes
4. Pressure rinse thoroughly. *

* Pressure rinsing was conducted at approximately 1300 psi with a warm water flow rate of 1.9 gallons per minute.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 18

TEST RESULTS – Limiting Surface Alterations

Substrate: Clay brick		Pigment Color: "Brown Vanderbilt"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean [®] 600 Detergent	1:6	0	0	0	0
Sure Klean [®] 600 Detergent	1:8	0	0	0	0
Enviro Klean [®] Safety Klean	1:2	0	0	0	0
Enviro Klean [®] Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Chadwick QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean [®] 600 Detergent	1:6	0	0	0	0
Sure Klean [®] 600 Detergent	1:8	0	0	0	0
Enviro Klean [®] Safety Klean	1:2	0	0	0	0
Enviro Klean [®] Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Cumberland"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean [®] 600 Detergent	1:6	0	0	0	0
Sure Klean [®] 600 Detergent	1:8	0	0	0	0
Enviro Klean [®] Safety Klean	1:2	0	0	0	0
Enviro Klean [®] Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Dark Princeton"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean [®] 600 Detergent	1:6	0	0	0	0
Sure Klean [®] 600 Detergent	1:8	0	0	0	0
Enviro Klean [®] Safety Klean	1:2	0	0	0	0
Enviro Klean [®] Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Menawa"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean [®] 600 Detergent	1:6	0	0	0	0
Sure Klean [®] 600 Detergent	1:8	0	0	0	0
Enviro Klean [®] Safety Klean	1:2	0	0	0	0
Enviro Klean [®] Safety Klean	1:3	0	0	0	0

0 – No change

1 – change – slight

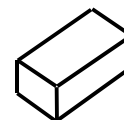
2 – change – moderate

3 – change – heavy

4 – change - excessive



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 19

TEST RESULTS – Limiting Surface Alterations

Substrate: Clay brick		Pigment Color: "Range Alahambra"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Range Sand"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Range Select"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Red Colonial"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Red Sand"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0

0 – No change

1 – change – slight

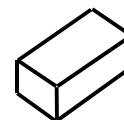
2 – change – moderate

3 – change – heavy

4 – change - excessive



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 20

TEST RESULTS – Limiting Surface Alterations

Substrate: Clay brick		Pigment Color: "Red Select"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Red Wire-cut"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Shakespeare"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® 600 Detergent	1:6	0	0	0	0
Sure Klean® 600 Detergent	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Aspen QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	2	0	0	0
Sure Klean® Vana Trol®	1:8	1	0	0	0
Enviro Klean® Safety Klean	1:2	2	0	0	0
Enviro Klean® Safety Klean	1:3	1	0	0	0
Substrate: Clay brick		Pigment Color: "Bordeaux"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0

0 – No change

1 – change – slight

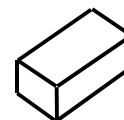
2 – change – moderate

3 – change – heavy

4 – change - excessive



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 21

TEST RESULTS – Limiting Surface Alterations

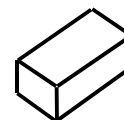
Substrate: Clay brick		Pigment Color: "Brandywine QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Brookstone QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Cloister"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Hampton QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Inverness"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0

0 – No change
1 – change – slight
2 – change – moderate

3 – change – heavy
4 – change - excessive



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 22

TEST RESULTS – Limiting Surface Alterations

Substrate: Clay brick		Pigment Color: "Mahogany"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Major Mosby"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Monte Vista QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Mountain Brook QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Myrtlewood"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0

0 – No change

1 – change – slight

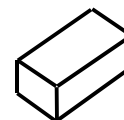
2 – change – moderate

3 – change – heavy

4 – change - excessive



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 23

TEST RESULTS – Limiting Surface Alterations

Substrate: Clay brick		Pigment Color: "Old South"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Red Cloister"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Red Richmond"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Salisbury QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "San Jose"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	2	0	0	0
Sure Klean® Vana Trol®	1:8	1	0	0	0
Enviro Klean® Safety Klean	1:2	2	0	0	0
Enviro Klean® Safety Klean	1:3	1	0	0	0

0 – No change

1 – change – slight

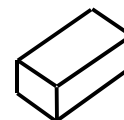
2 – change – moderate

3 – change – heavy

4 – change - excessive



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 24

TEST RESULTS – Limiting Surface Alterations

Substrate: Clay brick		Pigment Color: "Shamrock"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "St. Charles"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0
Substrate: Clay brick		Pigment Color: "Woodbury QS"			
Product	Dilution	Surface Finish Removal	Substrate Deterioration	Color Change	Staining
Sure Klean® Vana Trol®	1:6	0	0	0	0
Sure Klean® Vana Trol®	1:8	0	0	0	0
Enviro Klean® Safety Klean	1:2	0	0	0	0
Enviro Klean® Safety Klean	1:3	0	0	0	0

0 – No change

1 – change – slight

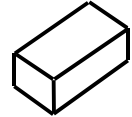
2 – change – moderate

3 – change – heavy

4 – change - excessive



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 25

CONCLUSIONS – Limiting Surface Alterations

Test results indicate that the tested cleaners removed slight to moderate amounts of the surface finish from the face of the “San Jose” and “Aspen QS” clay bricks. The products tested however caused no noticeable surface alterations on the other submitted clay brick. It is recommended that the selected cleaners always be used in the lowest possible concentration. They should be rinsed with the lowest pressure of water as practical to minimize removal of the decorative finish. Excessive pressure, water volume, and agitation may combine to damage or remove decorative finishes. To facilitate easier removal of excess mortar and construction dirt while minimizing any potential surface alterations to the decorative finish, clean within 7 days of construction.

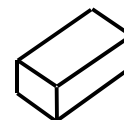
RECOMMENDED PRODUCTS AND DILUTIONS – Limiting Surface Alterations

Product recommendations for limiting surface alterations for each type of clay brick submitted by Jenkins Brick Company, Coosada, AL, are provided in the charts below. Recommendations are based on the optimum dilution for complete removal of mortar while limiting surface alterations.

Brick Type	Recommended Products
“Brown Vanderbilt” “Chadwick QS” “Cumberland” “Dark Princeton” “Menawa” “Range Alahambra” “Range Sand” “Range Select” “Red Colonial” “Red Sand” “Red Select” “Red Wire-cut” “Shakespeare”	Sure Klean® 600 Detergent (1:8) OR Enviro Klean® Safety Klean (1:3)



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 26

RECOMMENDED PRODUCTS AND DILUTIONS – Limiting Surface Alterations (continued):

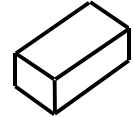
Brick Type	Recommended Products
"Aspen QS" "Bordeaux" "Brandywine QS" "Brookstone QS" "Cloister" "Hampton QS" "Inverness" "Mahogany" "Major Mosby" "Monte Vista QS" "Mountain Brook QS" "Myrtlewood" "Old South" "Red Cloister" "Red Richmond" "Salisbury QS" "San Jose" "Shamrock" "St. Charles" "Woodbury QS"	Sure Klean® Vana Trol® (1:8) OR Enviro Klean® Safety Klean (1:3)

Excessive pressure and water volume may combine to damage or remove decorative finishes. To facilitate easier removal of excess mortar and construction dirt while minimizing any potential surface alterations to the decorative finish, clean within 7 days of construction. Rinsing with high-pressure spray (400-800 psi) is recommended.

Apply all products in accordance with the manufacturer's recommendation provided on container labels and product data sheets. On-site testing should always be conducted to determine the most appropriate cleaning product and procedures for a particular project. See product literature for additional application and product information.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 27

SECTION C - PROTECTIVE WATER REPELLENTS:

The testing described below evaluates the suitability of water repellent treatments.

The surface treatments evaluated were selected for their suitability for application based on the following selection criteria:

1. Weatherproofing properties
2. Color change
3. Ease of application

DESCRIPTIONS OF PRODUCTS EVALUATED - Protective Water Repellents:

Sure Klean® Weather Seal Siloxane PD – A ready-to-use, water-based silane/siloxane water repellent for concrete, GFRG, and most masonry and stucco surfaces. Siloxane PD penetrates more deeply than conventional water repellents. It helps masonry resist cracking, spalling, staining, and other damage related to water intrusion. Low odor and alkaline stable, Siloxane PD is ideal for field and in-plant application.

Sure Klean® Weather Seal Siloxane WB Concentrate – A concentrated water repellent designed for dilution with fresh water at the jobsite. A solvent-free blend of silanes and oligomeric alkoxysiloxanes, it mixes easily with water to produce a penetrating water repellent ideal for application to dense or porous masonry surfaces.

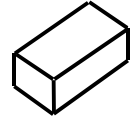
Sure Klean® Weather Seal Blok-Guard® & Graffiti Control – A clear, solvent-based silicone elastomer formulated to weatherproof custom masonry units, cast stone, architectural concrete block, pre-cast concrete, wood and porous masonry. Blok-Guard & Graffiti Control penetrates and fills pores to prevent water penetration through exterior walls exposed to normal weathering. Blok-Guard & Graffiti Control has excellent UV stability and provides long-lasting protection against water penetration and many types of graffiti. Easy to apply with low-pressure spray, brush or roller.

SAMPLE PREPARATION - Protective Water Repellents:

The submitted brick were cut, air-dried, and allowed to reabsorb atmospheric humidity for at least 24 hours prior to treatment. The treatment method adhered to the 2004 PROSOCO, Inc. Product Guide. All treatments were allowed to cure for at least 3 days prior to testing.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 28

TEST METHODS - Protective Water Repellents:

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

The water absorption tube test simulating wind driven and wind blown rain conditions was performed. Tests were run with 5.0-milliliter head pressures. Filled to 5 milliliters, a water absorption tube produces a 98 mph dynamic wind pressure. See RILEM II.4 Tech Note for additional information.

The ranking system used to evaluate the effectiveness of the products applied to each submitted sample is as follows:

AA = "Above Average" correlates to less than or equal to 20% of the maximum untreated absorption.

A = "Average" correlates to less than or equal to 50% of the maximum untreated absorption.

BA = "Below Average" correlates to greater than 50% of the maximum untreated absorption.

EXAMPLE: If RILEM tubes applied to an untreated sample result in loss of 5 ml of water or more, then:

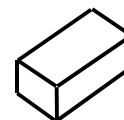
A rating of **AA** *Above Average* water repellent performance would require loss of no more than 5 ml X 20% = 1 ml.

A rating of **A** *Average* water repellent performance would require loss of no more than 5 ml X 50% = 2.5ml.

A rating of **BA** *Below Average* water repellent performance would be reported for treatments which result in a loss of more than 50% X 5ml = 2.5ml+.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 29

TEST RESULTS: Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

AA = Above Average

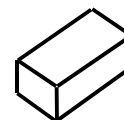
A = Average

BA = Below Average

"Brown Vanderbilt"	Results in mL loss	Ranking
Untreated Control	-1.0	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.1	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.3	<u>AA</u>
"Chadwick QS"	Results in mL loss	Ranking
Untreated Control	-4.3	--
Weather Seal Siloxane PD	-0.5	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.2	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.5	<u>AA</u>
"Cumberland"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-2.0	<u>A</u>
Weather Seal Siloxane WB (1:9)	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.1	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.1	<u>AA</u>
"Dark Princeton"	Results in mL loss	Ranking
Untreated Control	-3.9	--
Weather Seal Siloxane PD	-1.7	<u>A</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Menawa"	Results in mL loss	Ranking
Untreated Control	-1.1	--
Weather Seal Siloxane PD	-0.2	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.5	<u>AA</u>



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 30

TEST RESULTS: Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

AA = Above Average

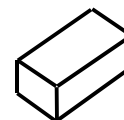
A = Average

BA = Below Average

"Range Alahambra"	Results in mL loss	Ranking
Untreated Control	-0.6	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Range Sand"	Results in mL loss	Ranking
Untreated Control	-0.2	--
Weather Seal Siloxane PD	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Range Select"	Results in mL loss	Ranking
Untreated Control	-0.0	--
Weather Seal Siloxane PD	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Red Colonial"	Results in mL loss	Ranking
Untreated Control	-0.7	--
Weather Seal Siloxane PD	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Red Sand"	Results in mL loss	Ranking
Untreated Control	-1.5	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.2	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 31

TEST RESULTS: Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

AA = Above Average

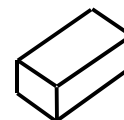
A = Average

BA = Below Average

"Red Select"	Results in mL loss	Ranking
Untreated Control	-1.6	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Red Wire-cut"	Results in mL loss	Ranking
Untreated Control	-0.7	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.1	<u>AA</u>
"Shakespeare"	Results in mL loss	Ranking
Untreated Control	-0.6	--
Weather Seal Siloxane PD	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.1	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Aspen QS"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.6	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Bordeaux"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-0.9	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.2	<u>AA</u>



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 32

TEST RESULTS: Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

AA = Above Average

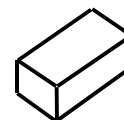
A = Average

BA = Below Average

"Brandywine QS"	Results in mL loss	Ranking
Untreated Control	-0.1	--
Weather Seal Siloxane PD	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.6	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Brookstone QS"	Results in mL loss	Ranking
Untreated Control	-0.7	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.3	<u>AA</u>
"Cloister"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-1.8	<u>A</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-1.2	<u>A</u>
"Hampton QS"	Results in mL loss	Ranking
Untreated Control	-0.1	--
Weather Seal Siloxane PD	-0.7	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.2	<u>AA</u>
"Inverness"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.1	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 33

TEST RESULTS: Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

AA = Above Average

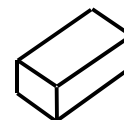
A = Average

BA = Below Average

"Mahogany"	Results in mL loss	Ranking
Untreated Control	-0.7	--
Weather Seal Siloxane PD	-0.3	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Major Mosby"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-0.4	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Monte Vista QS"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-0.5	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.3	<u>AA</u>
"Mountain Brook QS"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-1.2	<u>A</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.3	<u>AA</u>
"Myrtlewood"	Results in mL loss	Ranking
Untreated Control	-4.8	--
Weather Seal Siloxane PD	-1.0	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 34

TEST RESULTS: Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

AA = Above Average

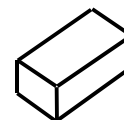
A = Average

BA = Below Average

"Old South"	Results in mL loss	Ranking
Untreated Control	-3.4	--
Weather Seal Siloxane PD	-1.8	<u>A</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.1	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Red Cloister"	Results in mL loss	Ranking
Untreated Control	-0.5	--
Weather Seal Siloxane PD	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Red Richmond"	Results in mL loss	Ranking
Untreated Control	-1.2	--
Weather Seal Siloxane PD	-0.4	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.3	<u>AA</u>
"Salisbury QS"	Results in mL loss	Ranking
Untreated Control	-0.5	--
Weather Seal Siloxane PD	-0.1	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"San Jose"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-2.1	<u>A</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 35

TEST RESULTS: Protective Water Repellents

Water Absorption Tube Test: RILEM II.4, 5.0 milliliters, 20 minutes

AA = Above Average

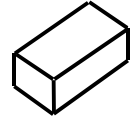
A = Average

BA = Below Average

"Shamrock"	Results in mL loss	Ranking
Untreated Control	-5.0	--
Weather Seal Siloxane PD	-1.8	<u>A</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"St. Charles"	Results in mL loss	Ranking
Untreated Control	-0.6	--
Weather Seal Siloxane PD	-0.3	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>
"Woodbury QS"	Results in mL loss	Ranking
Untreated Control	-0.6	--
Weather Seal Siloxane PD	-0.5	<u>AA</u>
Weather Seal Siloxane WB (1:9)	-0.0	<u>AA</u>
Weather Seal Siloxane WB (1:14)	-0.0	<u>AA</u>
Blok-Guard® & Graffiti Control	-0.0	<u>AA</u>



PALLET TAG PROGRAM LABORATORY REPORT

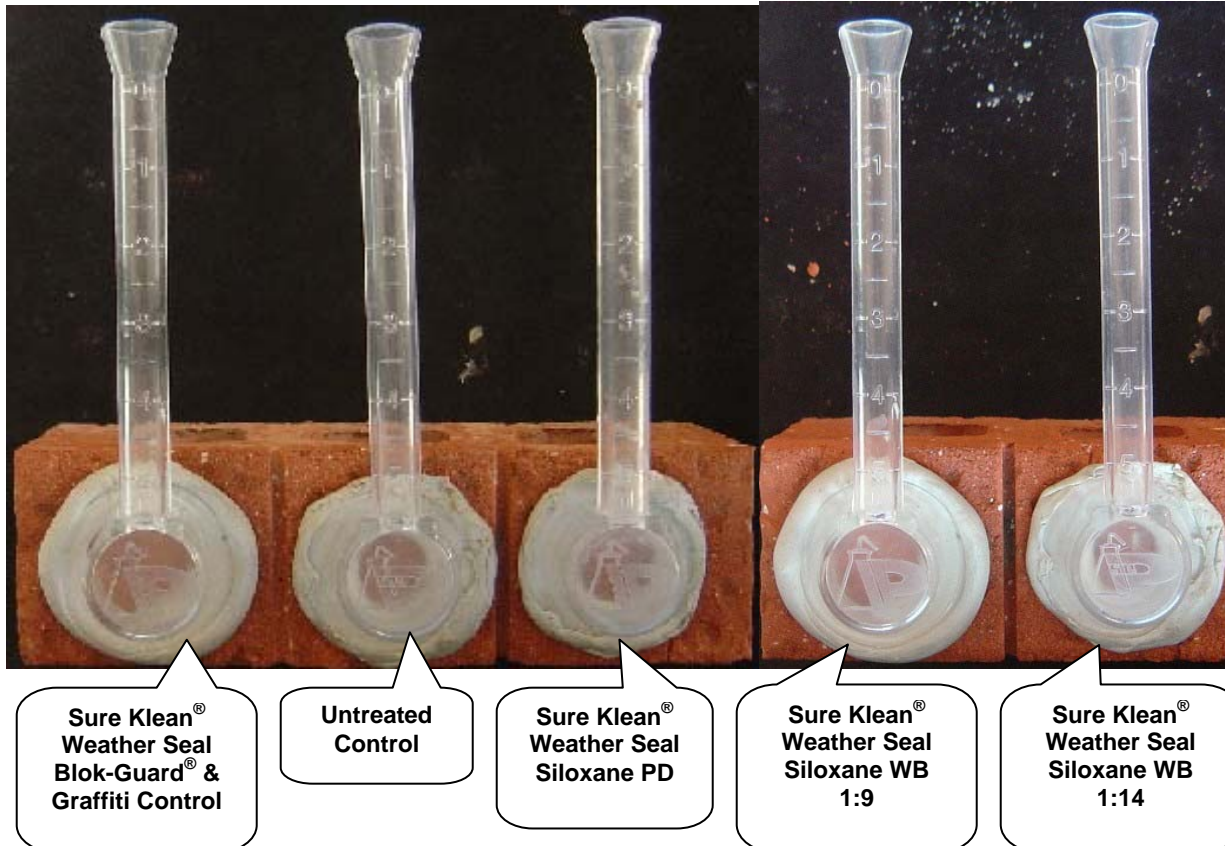


PROSOCO, Inc.

Page 36

PHOTOGRAPH – Water Repellents

“Red Colonial” Clay Brick; RILEM Testing



**Sure Klean®
Weather Seal
Blok-Guard® &
Graffiti Control**

**Untreated
Control**

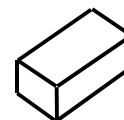
**Sure Klean®
Weather Seal
Siloxane PD**

**Sure Klean®
Weather Seal
Siloxane WB
1:9**

**Sure Klean®
Weather Seal
Siloxane WB
1:14**



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 37

CONCLUSIONS – Protective Water Repellents:

Test results indicate that at least one of the water repellents tested exhibited above average water repellency on all submitted clay brick. In addition, Sure Klean® Weather Seal Blok-Guard® & Graffiti Control enhanced the appearance of the clay brick.

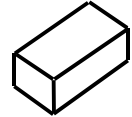
RECOMMENDATIONS – Protective Water Repellents:

Recommendations for water repellent treatments for each type of clay brick submitted by Jenkins Brick Company, Coosada, AL, are provided in the charts below. Recommendations are based on the treatments that proved most effective and can provide water repellency on all types indicated.

Brick Type	Water Repellent
"Brown Vanderbilt" "Chadwick QS" "Menawa" "Range Alahambra" "Range Sand" "Range Select" "Red Colonial" "Red Sand" "Red Select" "Red Wire-cut" "Shakespeare" "Aspen QS" "Bordeaux" "Brandywine QS" "Brookstone QS" "Hampton QS" "Inverness" "Mahogany" "Major Mosby" "Monte Vista QS" "Myrtlewood" "Red Cloister" "Red Richmond" "Salisbury QS" "St. Charles" "Woodbury QS"	Sure Klean® Weather Seal Siloxane WB Concentrate (1:9), (1:14) OR Sure Klean® Weather Seal Siloxane PD OR Sure Klean® Weather Seal Blok-Guard® & Graffiti Control



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 38

RECOMMENDATIONS – Protective Water Repellents (continued):

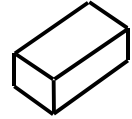
Brick Type	Water Repellent
"Cumberland" "Dark Princeton" "Mountain Brook QS" "Old South" "San Jose" "Shamrock"	Sure Klean® Weather Seal Siloxane WB Concentrate (1:9), (1:14) OR Sure Klean® Weather Seal Blok-Guard® & Graffiti Control
"Cloister"	Sure Klean® Weather Seal Siloxane WB Concentrate (1:9), (1:14)

It must be pointed out that in any installation, the brick are a single component of the masonry facade. The ability of a water repellent treatment to prevent the ingress of water is affected by a variety of other factors. Therefore, on-site testing should be carried out for all installations with the recommended systems to ensure job site workmanship yields equivalent results.

Apply all products in accordance with the manufacturer's recommendation provided on container labels and product data sheets. On-site testing should be conducted to determine the most appropriate water repellent product and procedures for a particular project. See product literature for additional application and product information.



PALLET TAG PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 39

SECTION D – GRAFFITI CONTROL

DESCRIPTION OF PRODUCTS EVALUATED

These trials were conducted to determine the optimal graffiti control treatment.

Graffiti Control Treatments

Sure Klean® Weather Seal Blok-Guard® & Graffiti Control – A clear, solvent-based silicone elastomer formulated to weatherproof concrete block and other porous masonry material. Sure Klean® Weather Seal Blok-Guard® & Graffiti Control protects masonry surfaces from repeated graffiti attacks without altering the natural appearance.

Products Evaluated for Graffiti Removal

Defacer Eraser® Graffiti Wipe – An easy-to-use graffiti remover that does not contain methanol, methylene chloride or other “halogenated” solvents prohibited on many projects. Graffiti Wipe removes a variety of graffiti stains from most smooth masonry, wood and metal surfaces.

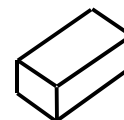
Sure Klean® Fast Acting Stripper – A thixotropic stripping compound formulated specifically for removal of high strength paints and coatings such as epoxies, polyurethanes, and floor enamels. Additionally, Fast Acting Stripper dissolves most spray paints, marking pens, lacquers and other graffiti.

Graffiti Agents

Interior/Exterior Spray Paint (Red)
Permanent Marker (Green)
Permanent Marker (Red)
Permanent Marker (Black)



PALLET TAG PROGRAM LABORATORY REPORT



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Page 40

SAMPLE PREPARATION – Graffiti Control

This evaluation compares the effectiveness in preventing staining of enamel spray paint and permanent markers.

Application of Sure Klean® Weather Seal Blok-Guard® & Graffiti Control:

Sections of the samples were treated with one coat of Sure Klean® Weather Seal Blok-Guard® & Graffiti Control in accordance with PROSOCO, Inc.'s Product Guide application instructions, and then allowed to cure for at least one day. At the end of the one-day cure period, a visual adverse effects evaluation was made and then the graffiti agents were applied to the clay brick.

Spray paint and markers were applied as graffiti agents to all treated surfaces no sooner than one day following application. Removal of the graffiti agents was attempted 24 hours after application of the graffiti agents, using Defacer Eraser® Graffiti Wipe and Sure Klean® Fast Acting Stripper.

TEST METHOD – Graffiti Control

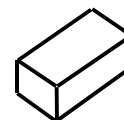
Chemical cleaners were evaluated using the following procedure:

1. Apply the product to a dry surface, soiled with graffiti.
2. Allow appropriate dwell time:
 - Graffiti Wipe 5 minutes
 - Fast Acting Stripper20 minutes
3. Pressure rinse thoroughly until water runs clear. *
4. Allow the surface to dry thoroughly and visually examine to determine effectiveness.

* Pressure rinsing was conducted at approximately 1300 psi with a warm water flow rate of 1.9 gallons per minute.



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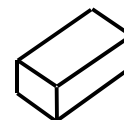
Page 41

TEST RESULTS – Graffiti Control

"Brown Vanderbilt" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	95%	95%	99%	95%
Graffiti Wipe	90%	90%	90%	100%	93%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%
"Chadwick QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	99%	99%	99%	97%
Graffiti Wipe	90%	95%	100%	100%	96%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%
"Cumberland" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	90%	100%	98%
Graffiti Wipe	100%	90%	90%	100%	95%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"Dark Princeton" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%



PALLET TAG PROGRAM LABORATORY REPORT



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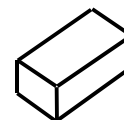
Page 42

TEST RESULTS – Graffiti Control

"Menawa" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	95%	100%	96%
Graffiti Wipe	90%	95%	95%	100%	95%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%
"Range Alahambra" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	90%	90%	100%	95%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"Range Sand" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	100%	100%	98%
Graffiti Wipe	90%	100%	100%	100%	98%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%
"Range Select" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



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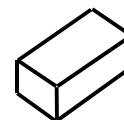
Page 43

TEST RESULTS – Graffiti Control

"Red Colonial" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	99%	100%	100%
Graffiti Wipe	100%	95%	99%	99%	98%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"Red Sand" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	95%	90%	95%
Graffiti Wipe	95%	95%	95%	95%	95%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	95%	100%	100%	99%
"Red Select" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	95%	100%	99%
Graffiti Wipe	100%	100%	95%	100%	99%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"Red Wire-cut" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	95%	100%	99%
Graffiti Wipe	100%	90%	90%	100%	95%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%



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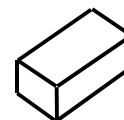
Page 44

TEST RESULTS – Graffiti Control

"Shakespeare" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	99%	99%	100%
Graffiti Wipe	100%	90%	95%	99%	96%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"Aspen QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	85%	90%	90%	95%	90%
Graffiti Wipe	85%	90%	90%	95%	90%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	95%	100%	98%
Graffiti Wipe	90%	95%	90%	100%	94%
"Bordeaux" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	90%	100%	98%
Graffiti Wipe	100%	100%	90%	100%	98%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	99%	100%	100%
Graffiti Wipe	100%	100%	95%	100%	99%
"Brandywine QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	95%	100%	99%
Graffiti Wipe	100%	100%	90%	100%	98%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



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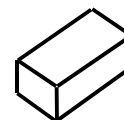
Page 45

TEST RESULTS – Graffiti Control

"Brookstone QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	70%	90%	90%
Graffiti Wipe	90%	70%	70%	95%	81%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	95%	100%	100%	99%
"Cloister" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	90%	100%	100%	100%	98%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%
"Hampton QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	95%	95%	96%
Graffiti Wipe	90%	90%	95%	95%	93%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	95%	99%	100%	100%	99%
"Inverness" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	100%	100%	98%
Graffiti Wipe	90%	100%	100%	100%	98%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	100%	100%	100%	99%



PALLET TAG PROGRAM LABORATORY REPORT



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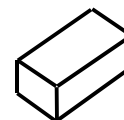
Page 46

TEST RESULTS – Graffiti Control

"Mahogany" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"Major Mosby" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	85%	100%	95%	95%	94%
Graffiti Wipe	85%	95%	95%	95%	93%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	100%	100%	98%
Graffiti Wipe	90%	100%	100%	100%	98%
"Monte Vista QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	70%	100%	100%	100%	93%
Graffiti Wipe	70%	100%	100%	100%	93%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	100%	100%	98%
Graffiti Wipe	90%	100%	100%	100%	98%
"Mountain Brook QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	85%	95%	90%	100%	93%
Graffiti Wipe	90%	90%	90%	100%	93%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	95%	100%	100%	98%
Graffiti Wipe	95%	95%	95%	100%	96%



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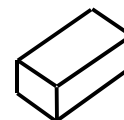
Page 47

TEST RESULTS – Graffiti Control

"Myrtlewood" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	80%	100%	95%	100%	94%
Graffiti Wipe	70%	100%	90%	100%	90%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	95%	100%	96%
Graffiti Wipe	90%	100%	95%	100%	96%
"Old South" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	95%	90%	100%	94%
Graffiti Wipe	90%	95%	90%	100%	94%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	99%	95%	100%	96%
Graffiti Wipe	90%	99%	95%	100%	96%
"Red Cloister" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	95%	100%	98%
Graffiti Wipe	95%	90%	95%	100%	95%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	100%	100%	99%
Graffiti Wipe	95%	95%	99%	100%	97%
"Red Richmond" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	99%	95%	100%	99%
Graffiti Wipe	100%	90%	90%	100%	95%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	99%	100%	100%	100%
Graffiti Wipe	100%	95%	100%	100%	99%



PALLET TAG PROGRAM LABORATORY REPORT



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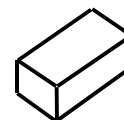
Page 48

TEST RESULTS – Graffiti Control

"Salisbury QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	90%	100%	98%
Graffiti Wipe	100%	100%	90%	100%	98%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%
"San Jose" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	99%	95%	95%	95%
Graffiti Wipe	90%	90%	95%	95%	93%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	90%	100%	99%	100%	97%
Graffiti Wipe	90%	100%	99%	100%	97%
"Shamrock" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	85%	100%	95%
Graffiti Wipe	95%	90%	85%	95%	91%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	100%	99%	100%	99%
Graffiti Wipe	95%	100%	99%	100%	99%
"St. Charles" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	99%	99%	90%	95%	96%
Graffiti Wipe	99%	90%	90%	95%	94%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT



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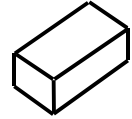
Page 49

TEST RESULTS – Graffiti Control

"Woodbury QS" Clay Brick					
Untreated Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	95%	95%	90%	100%	95%
Graffiti Wipe	95%	90%	90%	100%	94%
Blok-Guard® & Graffiti Control	Red Paint	Black Marker	Green Marker	Red Marker	% Avg. Removal
Fast Acting Stripper	100%	100%	100%	100%	100%
Graffiti Wipe	100%	100%	100%	100%	100%



PALLET TAG PROGRAM LABORATORY REPORT

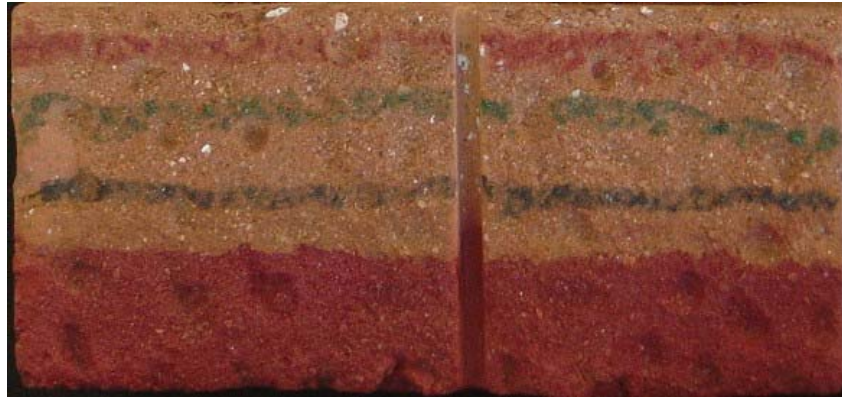


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Page 50

PHOTOGRAPHS – Graffiti Control

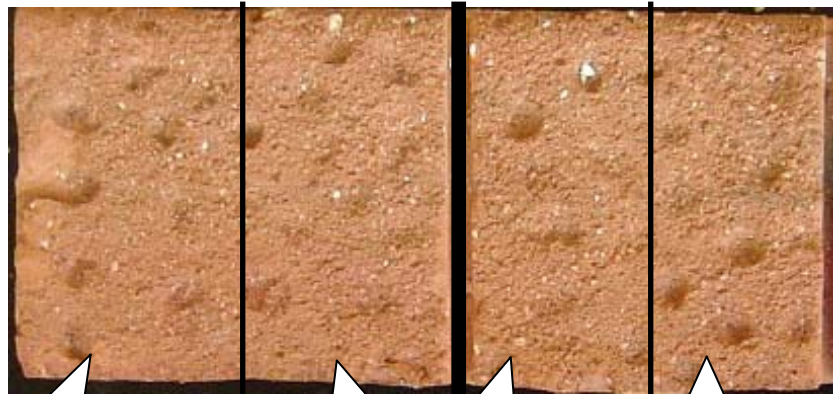
“Red Colonial” Clay Brick Before Graffiti Removal



**Sure Klean® Weather Seal
Blok-Guard® & Graffiti Control**

Untreated Control

“Red Colonial” Clay Brick After Graffiti Removal



**Sure Klean®
Fast Acting
Stripper**

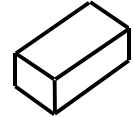
**Defacer
Eraser®
Graffiti Wipe**

**Sure Klean®
Fast Acting
Stripper**

**Defacer
Eraser®
Graffiti Wipe**



PALLET TAG PROGRAM LABORATORY REPORT



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Page 51

CONCLUSIONS – Graffiti Control

Based upon laboratory evaluations, graffiti removal was improved when the submitted samples were treated with Sure Klean® Weather Seal Blok-Guard® & Graffiti Control prior to graffiti application. In addition, Sure Klean® Weather Seal Blok-Guard® & Graffiti Control enhanced the appearance of the clay brick.

RECOMMENDATIONS – GRAFFITI CONTROL

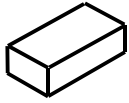
Recommendations for graffiti control treatment for each type of clay brick submitted by Jenkins Brick Company, Coosada, AL, are provided in the chart below. Recommendations are based on the treatment that proved most effective for providing graffiti repellency and the product that was most effective at removing the graffiti on all types of clay brick submitted.

Brick Type	Graffiti Repellent	Graffiti Removers
All Submitted Clay Brick	Sure Klean® Weather Seal Blok-Guard® & Graffiti Control	Sure Klean® Fast Acting Stripper OR Defacer Eraser® Graffiti Wipe

Apply all products in accordance with the manufacturer's recommendation provided on container labels and product data sheets. Because the severity of graffiti varies from location to location, on-site testing should be conducted to determine the most appropriate graffiti control product and procedure for a particular project.

For the most severe graffiti cases Sure Klean® Fast Acting Stripper is recommended for job-site testing. For mild graffiti cases, Defacer Eraser® Graffiti Wipe is recommended for job-site testing. See product literature for additional application and product information.

Christopher A. Moore
Project Testing Laboratory Technician
CAM



Laboratory Report

Pallet Tag Program Evaluation

Jenkins Brick Company Coosada, AL

Project No. 0408-06 PTP

Prepared For:

**Jenkins Brick Company
6250 Coosada Rd.
Coosada, AL 36020**

Prepared By:



***PROSOCO, Inc.
November 2004***