Conservare® HCT (US Patent No. 6,296,905) is a unique, two-step, waterborne treatment that protects and strengthens deteriorating carbonate building stones such as marble, limestone, and travertine. HCT reduces the vulnerability of treated stones to the ravages of air pollution, acid rain and normal weathering.

Conservare® HCT forms a well-adhered, hydroxylated conversion layer on carbonate mineral grains. HCT Finishing Rinse completes the chemical reaction that forms this conversion layer. The treatment dramatically increases the resistance of marbles and limestones to acid attack, and strengthens deteriorating carbonate stones.

ADVANTAGES

• Dramatically reduces dissolution of carbonate stones in acid rain.
• Produces a microscopic crystalline layer that strengthens sugaring marble and deteriorating limestone.
• Low viscosity ensures deep penetration, reducing potential for delamination or flaking at treated zone.
• Does not form a film. Treated surfaces retain natural water vapor permeability.
• Conversion layer is resistant to bio-deterioration and to dissolution in acid rain.
• Compatible with PROSOCO’s Conservare® OH100 and H100 Consolidation Treatments.
• No gloss or yellowing; UV stable.

• Reduces recurrence of biological soiling on carbonate surfaces.
• Reacts chemically with carbonate minerals within minutes.
• No organic solvents or polymers. Odorless, waterborne formulation is safe to use, harmless to the environment. Requires no special precautions for handling or clean-up.

Limitations

• May facilitate treatment or repair of aged concrete or concrete with a predominance of carbonate aggregate. Always test.
• Not suitable for fired clay, granite, sandstone or slate substrates.
• Not suitable for use on polished marble, travertine or limestone.

SAFETY INFORMATION

Always read full label and SDS for precautionary instructions before use. Use appropriate safety equipment and job site controls during application and handling.

24-Hour Emergency Information:
INFOTRAC at 800-535-5053

REGULATORY COMPLIANCE

VOC Compliance
Conservare® HCT and HCT Finishing Rinse are compliant with all national, state and district VOC regulations.
**TYPICAL TECHNICAL DATA**

<table>
<thead>
<tr>
<th></th>
<th>HCT</th>
<th>HCT FINISHING RINSE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>FORM</strong></td>
<td>Clear, colorless liquid, slight odor</td>
<td>Clear, colorless liquid, some clouding is normal</td>
</tr>
<tr>
<td><strong>SPECIFIC GRAVITY</strong></td>
<td>1.009</td>
<td>1.001</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>4.0 (+/- 0.2)</td>
<td>12.4</td>
</tr>
<tr>
<td><strong>WT/GAL</strong></td>
<td>8.39 lbs</td>
<td>8.35 lbs</td>
</tr>
<tr>
<td><strong>ACTIVE CONTENT</strong></td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>TOTAL SOLIDS</strong></td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>VOC CONTENT</strong></td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>FLASH POINT</strong></td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>FREEZE POINT</strong></td>
<td>32° F (0° C)</td>
<td>32° F (0° C)</td>
</tr>
<tr>
<td><strong>SHELF LIFE</strong></td>
<td>1 year in tightly sealed, unopened container</td>
<td>1 year in tightly sealed, unopened container</td>
</tr>
</tbody>
</table>

**PREPARATION**

Whenever possible, apply before installing new window glazing, paint finishes, surface fixtures, etc. Minimize potential for staining or discoloreding non masonry and non carbonate surfaces by protecting them from contact with the product. Avoid wind drift. Protect and/or divert pedestrian and auto traffic.

**The Importance of Testing**

For information on appropriate laboratory testing or to arrange a job site visit and field testing, contact your PROSOCO representative.

Remove all loose surface debris, crusts, paint coatings, bird droppings or other contaminants from the dry stone.

If additional surface cleaning is necessary or desirable, contact PROSOCO for cleaning recommendations. Previous treatments may adversely affect HCT treatment.

Treatment of marble or limestone surfaces with Conservare® HCT should proceed after removal of deteriorated mortar joints and before installation of replacement mortars. Surface must be clean, dry and absorbent to assure deep penetration and reaction.

Additional conservation treatments, if required, should follow HCT treatment.

**Surface & Air Temperatures**

Best results are achieved when temperatures are between 50–90°F (10–32°C). Do not apply to wet surfaces, during rain or when there is a chance of rain.

**Equipment**

Preferred method of application is with low pressure spray. Sprayers should be corrosion resistant to avoid discoloration. Do not atomize/vaporize the material. Adjust spray pattern to produce a saturating, low-pressure, wet spray.

**Storage and Handling**

Keep from freezing. Store in a cool, dry place. Always seal container after dispensing. Do not alter or mix with other chemicals. Published shelf life assumes upright storage of factory-sealed containers in a dry place. Maintain temperature of 45–100°F (7–38°C). Do not double stack pallets. Dispose of unused product and container in accordance with local, state and federal regulations.

**APPLICATION**

Read “Preparation” and the Safety Data Sheet before use. ALWAYS TEST before application for suitability and desired results. Test according to the following application procedure. Let area dry thoroughly before inspection.

**Dilution & Mixing**

Use as packaged. Do not dilute or alter. Stir or mix well before use. Following treatment, do not return used material to its original container.

**Typical Coverage Rates**

Coverage estimates depend on surface texture and porosity. Always test.

- 50–80 square feet per US gallon
- 1–2 square meters per Liter
Application Instructions

Apply Conservare® HCT in three successive saturating applications. Treated surfaces must dry thoroughly between each saturating application of HCT, and prior to application of HCT Finishing Rinse.

**HCT**

1. Apply HCT to the point of rejection.
2. Allow the treatment to be absorbed for 30 minutes or until surface is visibly dry.
3. Repeat steps 1 and 2 until three saturating applications have been completed. With some stones (e.g. porous limestones), additional applications may be required. Laboratory and field testing should be used to determine the appropriate number of applications.
4. Allow surfaces treated with HCT to dry for 30 minutes or until surface is visibly dry.

**NOTE:** A minimum of 30 minutes drying time is essential between applications. If necessary, drying time may be extended overnight without adverse effects.

**HCT Finishing Rinse**

5. After the treated surface is thoroughly dry, apply HCT Finishing Rinse to the point of rejection.
6. Allow treated surfaces to dry for 24 hours before applying other PROSOCO conservation treatments or making surface repairs.

**Drying Time**

Protect treated surfaces from rain for 2–4 hours or until surface is dry.

**Cleanup**

Clean tools and equipment with fresh water.

**BEST PRACTICES**

Conservare® HCT is a unique, two-step process. Treatment of HCT should be followed with HCT Finishing Rinse for best performance.

Treatment of marble or limestone surfaces with Conservare® HCT should proceed after removal of deteriorated mortar joints and before installation of replacement mortars. Surface must be clean, dry and absorbent to assure deep penetration and reaction. Additional conservation treatments, if required, should follow HCT treatment.

With some stones (e.g. porous limestones), additional applications may be required. Laboratory and field testing should be used to determine the appropriate number of applications. For information on appropriate laboratory testing or to arrange a job site visit and field testing, contact your PROSOCO representative.

When treating dolomite, dolomitic limestone, or dolomitic marble, use the HCT Finishing Rinse to complete the conversion treatment. Use of the HCT Finishing Rinse is not necessary when treating calcitic limestone or marble. If the composition of the limestone or marble is unknown, use the HCT Finishing Rinse to complete the conversion treatment.

Do not apply to wet surfaces, during rain or when there is a chance of rain.

Apply Conservare® HCT in three successive saturating applications. Treated surfaces must dry thoroughly between each saturating application of HCT, and prior to application of HCT Finishing Rinse.

Never go it alone. For problems or questions, contact your local PROSOCO distributor or field representative. Or call PROSOCO technical Customer Care toll-free at 800-255-4255.
WARRANTY
The information and recommendations made are based on our own research and the research of others, and are believed to be accurate. However, no guarantee of their accuracy is made because we cannot cover every possible application of our products, nor anticipate every variation encountered in masonry surfaces, job conditions and methods used. The purchasers shall make their own tests to determine the suitability of such products for a particular purpose.

PROSOCO, Inc. warrants this product to be free from defects. Where permitted by law, PROSOCO makes no other warranties with respect to this product, express or implied, including without limitation the implied warranties of merchantability or fitness for particular purpose. The purchaser shall be responsible to make his own tests to determine the suitability of this product for his particular purpose. PROSOCO’s liability shall be limited in all events to supplying sufficient product to re-treat the specific areas to which defective product has been applied. Acceptance and use of this product absolves PROSOCO from any other liability, from whatever source, including liability for incidental, consequential or resultant damages whether due to breach of warranty, negligence or strict liability. This warranty may not be modified or extended by representatives of PROSOCO, its distributors or dealers.

CUSTOMER CARE
Factory personnel are available for product, environment and job-safety assistance with no obligation. Call 800-255-4255 and ask for Customer Care – technical support.

Factory-trained representatives are established in principal cities throughout the continental United States. Call Customer Care at 800-255-4255, or visit our web site at www.prosoco.com, for the name of the PROSOCO representative in your area.